

Air-cooled Chilling Units

# e-series

# Mitsubishi Electric offers the variation in 30 HP, 50 HP, and 60 HP of module which have teams up to meet customer's requirement.

Due to advancing global warming, there is a strong demand for central heat sources with higher performance. Mitsubishi Electric's modular chiller line-up contributes to realizing high functionality, reliability and energy saving with its own control.

### Main Features

### *3 kinds of capacity module are available among 30 - 60 HP*

- There are three capacity modules with the side flow type of 30 HP, the top flow type of 50, 60 HP.
- Up to 6 units of each module can be connected among 1 group, so capacity can be increased to up to 360 HP (60 HP × 6 units).

### High energy saving performance

- Both EER and COP exceed 3.0, and energy saving operation is realized in both cooling and heating modes.
- A high efficiency scroll compressor is equipped with inverter, so optimum operation can be realized according to the load.

### modular chiller line-up. various installation options

Up to 6 units can be connected among 1 group. The total capacity can be increased to up to 60 HP × 6 units = 360 HP

Use of Y-shaped structure for sufficient intake air volume (50/60 HP model)

\*This picture is 50, 60 HP model.

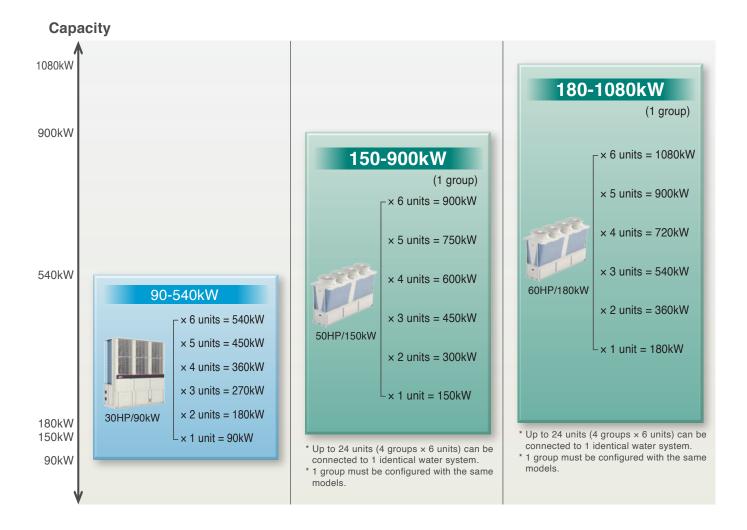
### Selectable piping system to save installation space and installation work

• Standard and built-in header types are available. The optimum piping system can be selected according to the design and construction needs.

### **Module line-up**

	30HP 90kW module*1	50HP 150kW module	60HP 180kW module
Heat Pump	EAHV-P900YAL(-N)(-BS) EAHV-P900YAF(-N)(-BS)	EAHV-P1500YBL(-N)(-BS)	EAHV-P1800YBL(-N)(-BS)
Heating Only	EAHV-P900YAL-H(-N)(-BS) EAHV-P900YAF-H(-N)(-BS)	EAHV-P1500YBL-H(-N)(-BS)	EAHV-P1800YBL-H(-N)(-BS)
Cooling Only	EACV-P900YAL(-N)(-BS) EACV-P900YAF(-N)(-BS)	EACV-P1500YBL(-N)(-BS)	EACV-P1800YBL(-N)(-BS)

\* (-N) indicates model with built-in header.
 \*1 The amount of pre-charged refrigerant differs among models. YAF indicates full refrigerant charging model.



### **Remote controller**

### Individual Remote Controller



PAR-W31MAA

### Centralized Remote Controller\*



 $^*$  P900 (30HP) can be connected to AE-200E/A with software version of 7.53 or later, and P1500 (50HP) / P1800 (60HP) can be connected to AE-200E/A with software version 7.80 or later.

### **Option parts**

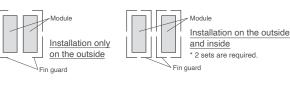
Description	Image	P900	P1500/1800	Remarks
Piping Kit		EA-01HK	DT-01HK *1	for Inside Header type
Connection Piping Kit	<b>O O S</b>	EA-02HK	DT-02HK *1	for Inside Header type
		EA-130FG	_	for Standard Pipe type, Inside Header type *2
Fin Guard		_	DT-150FG	for Standard Pipe type, Inside Header type *3
Representative-water temperature sensor		TW-TH	16-E	for Standard Pipe type, Inside Header type
Y type STRAINER 50A		YS-50A	_	for Standard Pipe type

\*1 DT-01HK and DT-02HK contain panels, saddles and bolts together with the items shown. (Please refer to page 27,28 for details.)

\*2 Only one piece of fin guard is included. The necessary quantity is as follows.

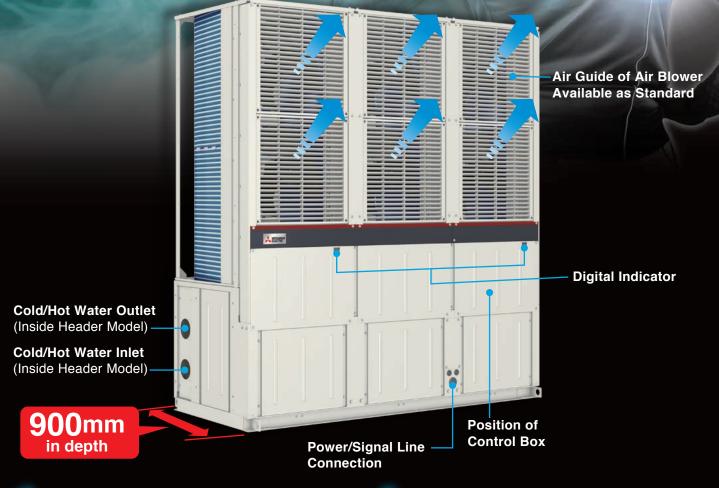


\*3 One set contains 4 fin guards. Please refer to the following installation examples.



# Modular Chiller

EAHV-P900YAL(-N)(-BS) EAHV-P900YAF(-N)(-BS) EAHV-P900YAL-H(-N)(-BS) EAHV-P900YAF-H(-N)(-BS) EACV-P900YAL(-N)(-BS) EACV-P900YAF(-N)(-BS)



### High energy saving performance by the use of inverter compressors

- Inverter compressor is automatically controlled according the load.
- Optimal control of fans by using inverters contributes to save energy.

### High functionality of modular chiller

- Up to 6 modules can be connected.
- The combination control of modules helps to continue operation even when one module has stopped due to maintenance.

### Saving space and installation work

- Small footprint installation helps to save space.
- Built-in header type is optional, external piping space can be reduced.

### Easy system control

- Water temperature can be controlled remotely by using local remote controllers.
- By installing an AE-200E/A, it is possible to centrally control e-series and CITY MULTI at the same time.

### Other feature

### Brine usable

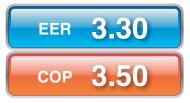
Ability to use brine allows for water supplies of as low as -10°C, suitable for use with process application cooling.

## High energy saving performance by the use of inverter compressors

Each module is provided with two high-efficiency inverter scroll compressors developed by Mitsubishi Electric and can operate optimally according to the load. This improves the high energy saving performance.

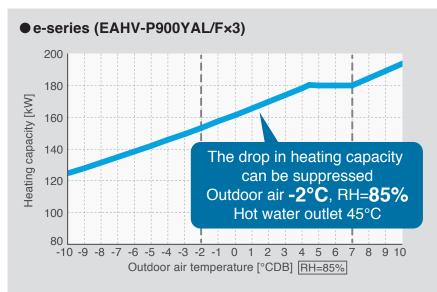
### **Excellent Energy Saving Performance**

### High EER, High COP



- The air suction area is expanded to maximize the performance of the air heat exchanger.
- Two independent refrigerant circuits are provided in the module to cool and heat water in two stages in series to improve EER and COP.

\* EER shows the value at an outdoor air temperature of 35°C and cool waterinlet/outlet temperatures of 12°C/7°C, respectively. COP shows the value at an outdoor air temperature of 7°C and hot water inlet/outlet temperatures of 40°C/45°C, respectively. Pump input is not included.



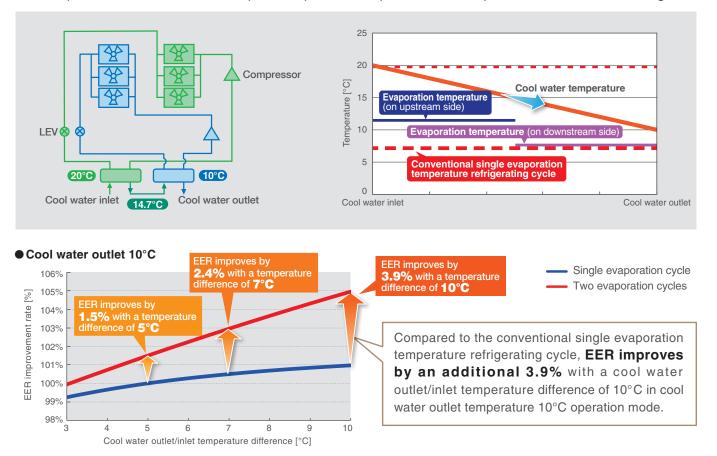
### Suppression of heating capacity drop at low outside temperatures

• A heat pump technology captures heat from the outdoor air. The heating performance decrease which occurs with a decrease in outdoor air temperature has been made up for by installing a larger number of units. This disadvantage has been eliminated with the e-series by increasing the heating performance in the low outdoor air temperature range. This allows the user to reduce the required number of units.

### Large Temperature Difference Operation Significantly Increases Efficiency

### Two Evaporation Temperature Refrigerating Cycles.

Two evaporators are connected to keep the evaporation temperature on the upstream side of cool water high.



### **Energy-saving technology**



### **High Efficiency Inverter Compressor**

DC inverter scroll compressor is incorporated. Two compressors each are incorporated to increase efficiency.

### Two refrigerating cycles

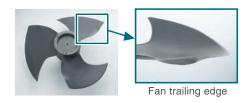
A configuration of two independent refrigerant circuits and the series connection of water-side heat exchangers increase the performance (two-stage cooling).

### **U-shaped High Performance Compact Air Heat Exchanger**

U-shaped air heat exchangers are used. Installing them in a row makes the system thinner. Weather resistant coating is provided for the heat transfer plate fin as standard.

### **Inflexed Fan**

Adoption of a fan with improved ventilation characteristics and a newly designed trailing edge that suppresses wind turbulence raises fan operation efficiency.



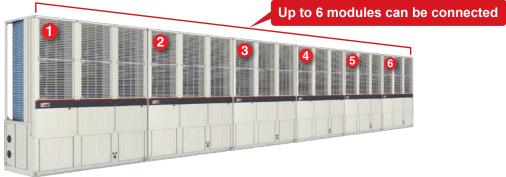
### **Fan Inverter Control**

Air blower fans are also equipped with an inverter to save energy.

### High functionality of modular chiller

### Up to 6 modules can be connected

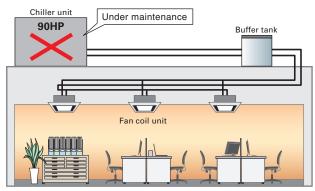
• The total capacity can be increased to up to 30HP × 6 modules = 180HP. Because modules can be installed horizontally in a row, installation in narrow places such as along building walls is possible.



### **Combination control function**

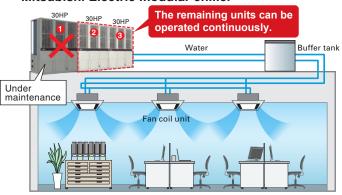
• The flexible backup operation among the combined modules enables the continuous operation, even one module is stopped due to maintenance.

### Non-modular chiller



Since the chiller unit can not operate during maintenance, the timing of maintenance is limited.

#### Mitsubishi Electric modular chiller



With our module chiller system, even if one module is stopped, the remaining modules back the continuous operation up.

 $^{\star}$  When performing maintenance, please confirm that the remaining modules meet the required capacity for the indoor side.

### Saving space and installation work

### **Small Footprint Installation**

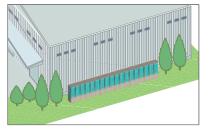
Since this module has a compact and thin body, it is suitable for installation along the exterior walls of buildings or in narrow spaces, and it is possible to install the modules on each floor.

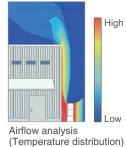


The depth of **900** mm helps save space.

### Installation example (single-row installation)

Example of installation along the outer wall of a factory





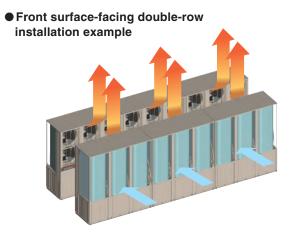
\* For details on installation, refer to the installation manual.



- Installable in limited space, such as along the outer wall or in the corner of a factory, or in a narrow space of a building.
- The compact and thin design allows for the consideration of installation on each floor of a building, as is the case with industrial air conditioners. (If the inside header specification is selected)
- The figure shows the air blowing surface directed toward the wall (a diagonal blowing air guide is equipped as standard). Directing the air blowing surface toward the wall is effective in preventing short cycling.

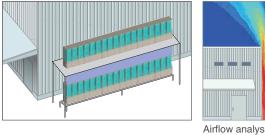
### Installation example (others)

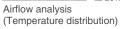
The modules can be installed in two rows or in one row on each of two stages using a frame. They can be installed flexibly according to the installation space.



\* For details on installation, please refer to the installation manual.

### Single-row double-stack installation example





High

I ow

• The side-flow feature allows for a single-row double-stack installation by using a frame for the units installed in a row. Additional units can be installed above the units. If you plan to add units in the future, it is recommended to make a plan with consideration given to double-stack installation after the second phase of installation.

• The figure shows an example of using the inside header specification.

<sup>•</sup> The frame is to be supplied at the customer's site.

### **Inside Header**

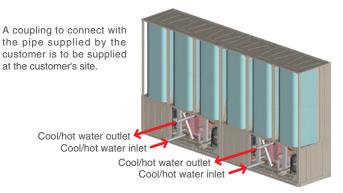
### "-N" model only

### Mitsubishi Electric's Unique Inside Header Incorporates Field Water Pipe Header into Module

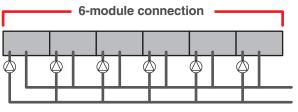
• The field water pipe header section that is usually required to connect the module to the field water pipe is now available as a manufacturer option (hereinafter referred to as the "inside header") which can be incorporated into the module at the factory before shipment (a supplied connection kit is used for the connection work at the customer's site).

### Standard Pipe Specification

• The figure shows a 60 HP unit in which two 30 HP modules are connected.



- This allows for incorporating the field water pipe header section into the module.
- In addition, the field connection work of the inside header is very simple. Significant simplification of the water pipe connection compared to the previous one has reduced the installation time.
  - Field water pipe header connection image \*1 (In the case of installing one pump for one module)

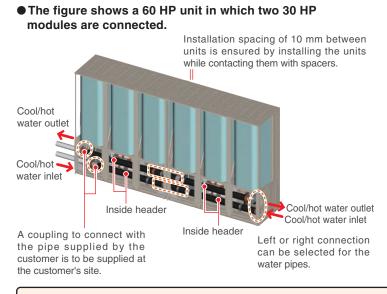


Number of pumps: 6

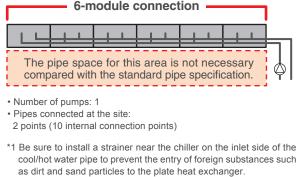
- · Pipes connected at the site: 12 points
- \*1 Be sure to install a strainer (optional parts: YS-50A) near the chiller on the inlet side of the cool/hot water pipe to prevent the entry of foreign substances such as dirt and sand particles to the plate heat exchanger.

It is necessary to install connecting piping for installing a pump for each module.

### **Inside Header Specification** (Left or right connection can be selected for the water pipes)



• Field water pipe header connection image \*1 (In the case of installing one pump for one unit)



•Since the module contains a header, the external piping space can be reduced, and the on-site water piping work is simpler.\*

It is only necessary to install one pump, and the number of piping connections on site is reduced.

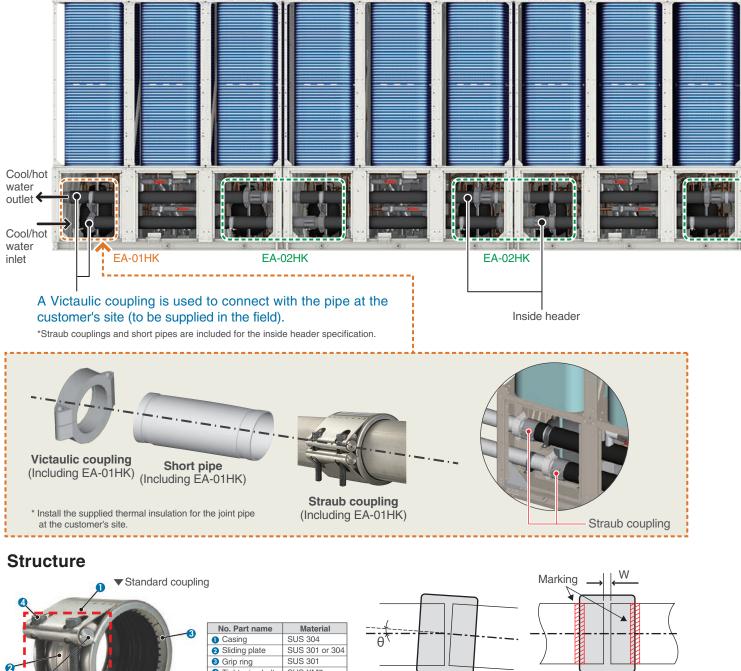
\* On-site piping work using the connection piping kit (optional parts) is required. For more information, please refer to the following page

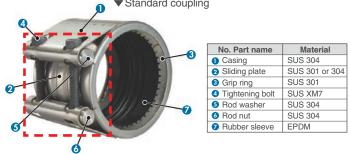
### **Inside Header**

### "-N" model only

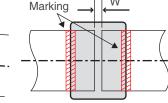
### **About Pipe Connection Kit**

• This figure shows 540 HP (EAHV-P900YAL/F-N×6) as an example.







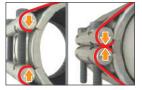


The sealed rubber has a lip structure to improve the water-stopping performance.

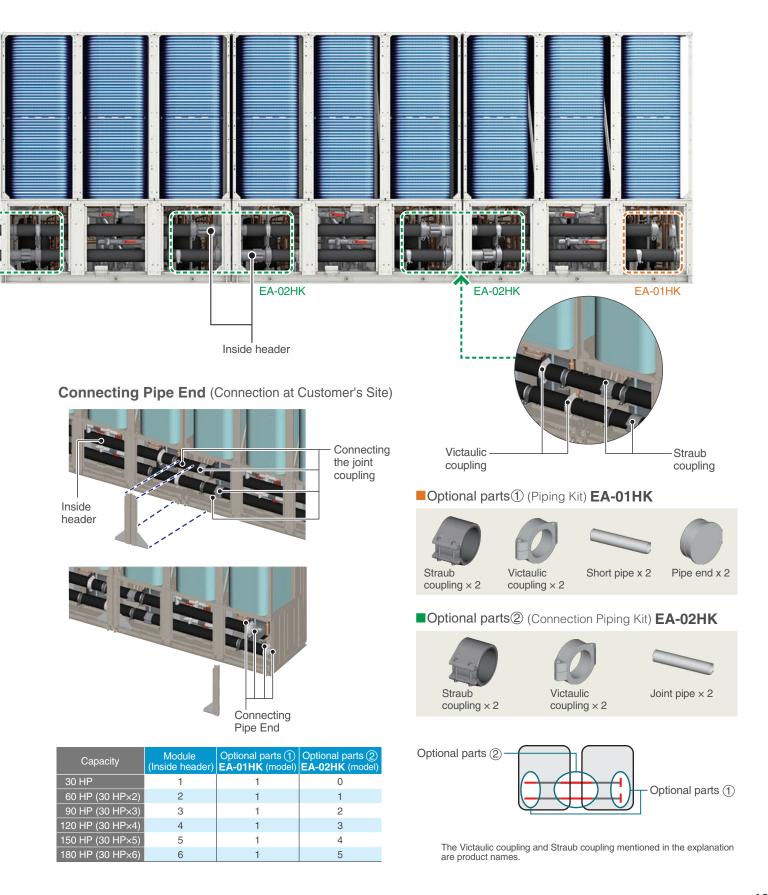
Adjust the position of the Straub coupling so the marking on both sides can be seen.

### Allowable clearance and tilt range

Allowable pipe clearance value [W]=0 to 25 mm Allowable pipe tilt angle  $[\theta]=\pm 2^{\circ}$ 



Just tighten the bolt until the casing fits against (comes into contact with) the metal. Anyone can connect the pipes evenly and securely, regardless of their skills and the type of the pipe used.



### Easy system control

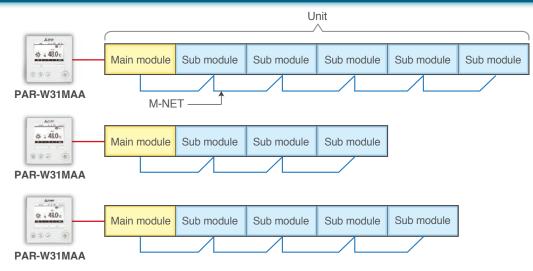
The water temperature in each module can be controlled by using local remote controllers or by using centralized controller "AE-200E/A". The control method can be selected at the request of customer.

### **Remote control connection**

- Up to 6 modules and one unit can be connected for each remote control.
- Simultaneous control.

Unit Remote Control	PAR-W31MAA
Control	Simultaneous control
Number of modules that can be connected	6
Number of units that can be connected	1
Number of supported water lines	1
ON/OFF	0
Cooling/heating switch	0
FAN operation switch for snowfall	0
Target outlet temperature setting	0
Scheduled operation	0
Individual error display	0
Outlet water temperature setting of 5°C or below (Brine)	0

### **System configuration**



### **Demand control**

Forced capacity control up to the demand upper limit by an external input to the unit (non-voltage normal open). Heating demand is possible in addition to the cooling demand.

### **Modular Chiller P900**

### **Centralized controller\***

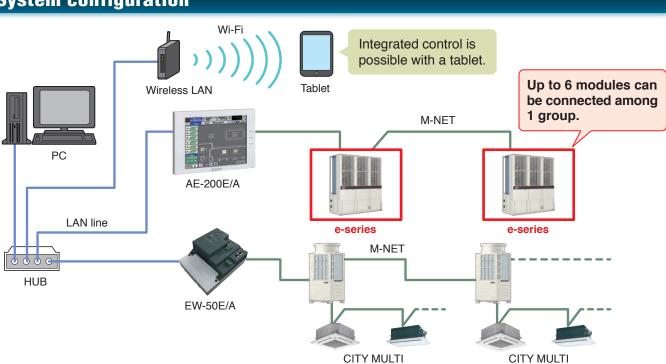
When connected to the AE-200E/A centralized controller or the EW-50A/E expansion controller, up to 6 e-series modules can be connected to 1 group for centralized monitoring and management.

Combined management of CITY MULTI is also possible.

\* Centralized monitoring and management are possible only for M-NET-connected e-series units.

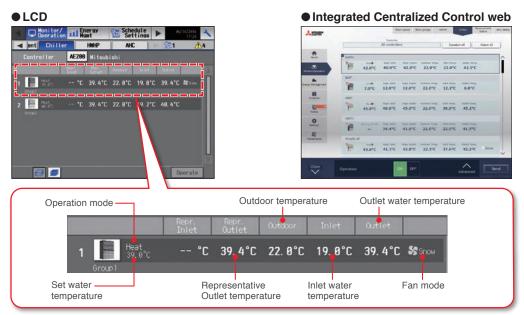
\* P900 (30HP) is connectable to a system with a software version of 7.53 or later.

### System configuration



### Monitoring on LCD touch panel and web browser

Monitoring of the operating condition—including the water temperature—of e-series units are possible from the LCD screen of the AE-200E/A or from a Web browser.



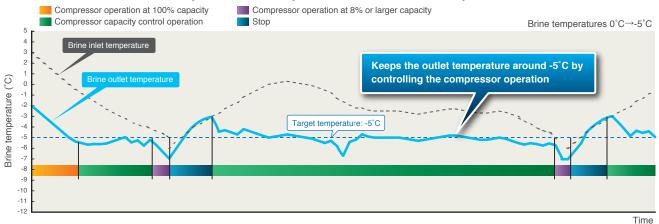


### The EACV-P900YAL/F(-N) model is suitable for versatile use, including process cooling.

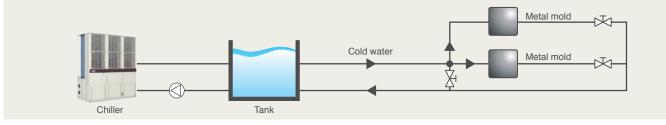
#### \*P1500/P1800 is not usable

• The EACV-P900YAL/F(-N) model supports a wider outlet water temperature setting range (between 5°C and -10°C) and is suitable for use for a variety of applications. The use of inverter controlled fan and compressor enables precise control of outlet water temperature, which is essential in process cooling. This model is also suitable for use at metal and food factories and for use to cool testing equipment at hospitals.

#### Inverter controlled fan and compressor enables precise control of outlet temperatures on air-cooled unit.



### **Application examples**

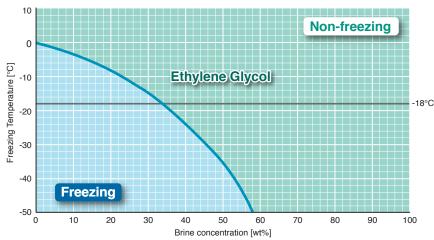


### Manufacturing industries

Temperatures of metal for molding plastic products such as housings of electric products going out of range even in a single circuit shuts down the entire system, and its recovery takes time. This model helps boost productivity by ensuring stable temperature control.

### Food industries

Bread factories, beer brewery factories, and wholesale fish markets



Brine is a mixture of water and antifreeze solution that brings the freezing point down to prevent freezing at subzero temperatures. The freezing point depends on the percentage of antifreeze, whose main component is ethylene glycol. This model is available with the outlet water temperature setting range down to -10°C.

The brine concentration should be set a percentage that keeps the freezing temperature at -18°C or less to prevent the freezing.

### What is brine?

Note; The graph was referred from chemical company data. But Freezing Temperature condition will be slightly different based on each company. Please confirm detail data to the chemical company directly.

### **Specification (Cooling only)**

Standard		refrigerant charging	EACV-P900YAL		ant charging	EACV-P900YAF		
Anti-corrosio		refrigerant charging	EACV-P900YAL-BS		ant charging	EACV-P900YAF-BS		
Built-in head	er Pre	refrigerant charging	EACV-P900YAL-N	Full refriger	ant charging	EACV-P900YAF-N		
Anti-corrosion / B	uilt-in header Pre	refrigerant charging	EACV-P900YAL-N-BS	Full refriger	ant charging	EACV-P900YAF-N-BS		
							YAL(-N)(-BS)	
lodel							YAF(-N)(-BS)	
ower source								
ower source apacity change mode						Capacity priority	COP priority	
ooling capacity *1					kW	90.00	63.00	
Nater					kcal/h	77,400	54,180	
				_	BTU/h	307,080	214,956	
		Power input *2			kW	27.27	16.27	
		Current input 380-4	00-415V		A	46.0 - 43.7 - 42.2	27.5 - 26.1 - 25.2	
	Pump input is not	EER				3.30	3.87	
	included	ESEER				5.66	_	
			ump input based on EN145			5.46	-	
			mp input based on EN1451		1.1.0.(0.1.0.)	4.88		
		IPLV *5 Water flow rate			kW/kW m³/h	6.34 15.5	10.8	
		water now rate			kW	15.5 56.73	39.34	
				-	kcal/h	48,788	33,832	
				-	BTU/h	193,563	134,228	
cooling capacity *7 *8		Power input *2			kW	25.98	15.78	
Brine(ethylene glycol 35wt%	»)	Current input 380-4	00-415V		A	43.9 - 41.7 - 40.2	26.7 - 25.4 - 24.4	
		EER(Pump input is		I		2.18	2.49	
		EER(Includes pump	input based on EN14511)	) *3		2.10	2.42	
		Brine flow rate			m³/h	11.5	8.0	
faximum current input					A		61	
Vater pressure drop		Water *8			kPa	135	65	
		Brine(ethylene glyc	ol 35wt%) *7 *9		kPa	106	50	
		Cooling			°C		er 5~25 *10	
					°F		er 41~77 *10	
emp range						Outlet brine -10~25 *7 *11 Outlet brine 14~77 *7 *11		
		Brine(ethylene glycol 35wt%)			°C			
		Outdoor		-	°F	<u>-15~43 *10 *11</u> 5~109.4 *10 *11		
irculating water volume ran	an				m³/h	7.7~25.8		
ound pressure level (meas		at 1m *1			dB (A)	65	63	
ound power level (measure					dB (A)	77	75	
liameter of water pipe	,	Inlet			mm (in)	50A (2B) hou	ising type joint	
Standard piping)		Outlet		1	mm (in)		ising type joint	
iameter of water pipe		Inlet			mm (in)	100A (4B) housing type joint		
nside header piping)		Outlet		1	mm (in)	100A (4B) housing type joint		
xternal finish							coating steel plate	
xternal dimension HxWxD					mm		250 x 900	
let weight		Standard piping			kg (lbs)		(2110)	
		Inside header pipin	9		kg (lbs)		(2187)	
esign pressure		R410A Water			MPa MPa	4.15		
		Water side			IVII CL		and copper brazing	
leat exchanger		Air side					d copper tube	
		Туре					rmetic compressor	
		Maker					RIC CORPORATION	
		Starting method				Inverter		
ompressor		Quantity				2		
		Motor output			kW	11.7 x 2		
		Case heater			kW	0.045 x 2		
		Lubricant					L32	
					m <sup>3</sup> /min		x 6	
		Air flow rate		_	L/s	1283 x 6		
an		Transformer			cfm	2719 x 6		
		Type, Quantity					er fan x 6	
		Starting method		1	10)0/		erter	
		Motor output	oction		kW		9 x 6 es.Switch at 4.15MPa (601psi)	
		High pressure prote Inverter circuit	CUON			Over-heat protection,		
rotection								

- Compressor

   Note.

   11 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet water temp 7°C (44.6°F) inlet water temp 12°C (53.6°F).

   '2 Pump input is not included in e-series.

   '3 Fump is not included in e-series.

   '4 EN14511 standard (2013) formula is applied to figure out this value in case of variable flow rate operation (flow rate varies per heat load). Pump input is included in cooling capacity for EER calculation. Condition of water temperature : inlet water temperature varies due to fixed water flow rate and outlet is fixed at outlet 7°C.

   '5 Calculations according to standard performances (in accordance with AHRI 550-590).

   '6 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet brine temp -5°C (23.0°F).

   '7 Set the dipswitch SW3-6 on both main and sub modules to ON.

   '8 Under normal cooling conditions capacity 90KW, water flow rate 15.5m³/h

   'Please don't use the steel material for the water piping.

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   'Please don't use the steel codicruit.

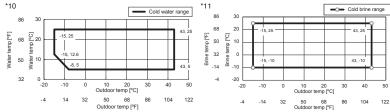
   'Please don't use the steel codicruit.

   'Please don't use the steel code circuit.

   'Due to continuous improvement, the above specifications may be subject to change without notice.

  </tabu/>

Unit converter	$kcal/h = kW \times 860$ BTU/h = kW x 3,412	lbs = kg/0.4536 cfm = m <sup>3</sup> /min x 35.31



Refrigerant			EACV-P900YAL(-N)(-BS)	EACV-P900YAF(-N)(-BS)
Type/GWP *1			R410A	/2088
Factory charged	Weight	kg	12	38
Factory charged	CO2 equivalent *1	t	25.08	79.37
Maximum	Weight	kg	26	-
additional charge	CO2 equivalent *1	t	54.29	-
Total charge	Weight	kg	38	38
Total charge	CO2 equivalent *1	t	79.37	79.37

\*1 These values are based on Regulation (EU) No.517/2014.

43, -

104

122

30 40 50

86

### **Specification (Heat pump)**

Stand	ard	Pre refrigerant charging EAHV-P900YAL	Full refrig	erant charging	EAHV-P900YAF		
Anti-cor	rosion	Pre refrigerant charging EAHV-P900YAL-BS	Full refrig	erant charging	EAHV-P900YAF-BS		
Built-in h	neader	Pre refrigerant charging EAHV-P900YAL-N	Full refrig	erant charging	EAHV-P900YAF-N		
Anti-corrosion	Built-in header	Pre refrigerant charging EAHV-P900YAL-N-BS	Full refrig	erant charging	EAHV-P900YAF-N-BS		
lodel					EAHV-P900	YAL(-N)(-BS) YAF(-N)(-BS)	
ower source						0-400-415V 50/60Hz	
Capacity change mode	1			kW	Capacity priority 90.00	COP priority 63.00	
Cooling capacity *1				kcal/h	77,400	54,180	
				BTU/h	307,080	214,956	
Power input *3				kW	27.27	16.27	
Current input 38				A	46.0 - 43.7 - 42.2	27.5 - 26.1 - 25.2	
Pump input is n	ot included	EER			3.30	3.87	
		ESEER			5.66	_	
		I on EN14511) *4 *6			5.46	_	
	pump input based o	n EN14511) *4		1.54/(1.54/	4.88	_	
IPLV *7				kW/kW	6.34	10.8	
Water flow rate leating capacity *2				m³/h kW	15.5 90.00	63.00	
caring oupdoily 2				kcal/h	77,400	54,180	
				BTU/h	307,080	214,956	
Power input *3				kW	25.71	16.96	
Current input 38	30-400-415V			A	43.4 - 41.2 - 39.7	28.6 - 27.2 - 26.2	
	COP (Pump input is not included)				3.50	3.71	
	pump input based or				3.25	3.61	
SCOP (Reversible) Low/Medium (Includes pump input based on EN14511) *4					3.66/2.89	-	
Seasonal space heating energy efficiency class for medium-temperature application					A+	-	
Seasonal space heating energy efficiency class for low-temperature application					A+	_	
Water flow rate				m³/h	15.5	10.8	
Maximum current input				A kPa	135	61 65	
Vater pressure drop	5			°C		ter 5~25 *8	
		Cooling		°F		er 41~77 *8	
				°C		er 30~55 *8	
Temp range		Heating		°F		er 86~131 *8	
		Out the set		°C	-15~43 *8		
		Outdoor		°F	5~109.4 *8		
Circulating water volum	ne range			m³/h	7.7~25.8		
Sound pressure level (				dB (A)	65 63		
Sound power level (me	asured in anechoic r			dB (A)	77 75		
Diameter of water pipe		Inlet		mm (in)	50A (2B) housing type joint		
Standard piping)		Outlet Inlet		mm (in) mm (in)	50A (2B) housing type joint 100A (4B) housing type joint		
Diameter of water pipe Inside header piping)		Outlet		mm (in)	100A (4B) housing type joint 100A (4B) housing type joint		
External finish		Outlet		11111 (11)		r coating steel plate	
External dimension Hx	WxD			mm		2250 x 900	
		Standard piping		kg (lbs)		(2176)	
let weight		Inside header piping		kg (lbs)		(2253)	
		R410A		MPa		.15	
Design pressure		Water		MPa		1.0	
leat exchanger		Water side				e and copper brazing	
		Air side				d copper tube	
		Type			Inverter scroll hermetic compressor		
		Maker Starting mothed		MITSUBISHI ELECTRIC CORPO			
compressor		Starting method Quantity			Inverter 2		
Motor output			kW	11.7 x 2			
Case heater			kW		45 x 2		
	Lubricant					EL32	
				m³/min		′ x 6	
		Air flow rate		L/s		33 x 6	
an				cfm		9 x 6	
Fan Type, Quantity						er fan x 6	
Type, Quantity Starting method						rerter	
		Mater enterst		kW	0.19 x 6		
	Motor output			IX V V			
Protection		High pressure protection		KVV	High pres.Sensor & High pre	es.Switch at 4.15MPa (601psi) Over current protection	

 Compressor

 Note.

 \*1 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB (95°FDB/75.2°FWB) outlet water temp 7°C (44.6°F) inlet water temp 12°C (53.6°F).

 \*2 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F).

 \*3 Pump input is not included.

 \*4 Pump is not included in e-series.

 \*5 Under normal cooling or heating conditions capacity 90kW, water flow rate 15.5m³/h

 \*6 EN14511 standard (2013) formula is applied to figure out this value in case of variable flow rate operation (flow rate varies per heat load).

 Pump input is included in cooling capacity for EER calculation.

 Conditions according to standard performances (in accordance with AHRI 550-590).

 \*7 Calculations according to standard performances (in accordance with AHRI 550-590).

 \*Please don't use the steel material for the water piping.

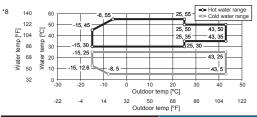
 \*Please adways make water circulate, or pull the circulation water out completely when not in use.

 \*Please on to use groundwater or well water in direct.

 \*The water circuit must be closed circuit.

 \*Due to continuous improvement, the above specifications may be subject to change without notice.

Unit converter	kcal/h = kW x 860 BTU/h = kW x 3,412	lbs = kg/0.4536 cfm = m <sup>3</sup> /min x 35.31
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Refrigerant			EAHV-P900YAL(-N)(-BS)	EAHV-P900YAF(-N)(-BS)
Type/GWP *1			R410A	/2088
Factory charged	Weight	kg	12	38
Factory charged	CO2 equivalent *1	t	25.08	79.37
Maximum	Weight	kg	26	-
additional charge	CO2 equivalent *1	t	54.29	-
Total charge	Weight	kg	38	38
iotal charge	CO2 equivalent *1	t	79.37	79.37

\*1 These values are based on Regulation (EU) No.517/2014.

### Specification (Heating only)

Standard	Pre refrigerant charging	EAHV-P900YAL-H	Full refrig	erant charging	EAHV-P900YAF-H		
Anti-corrosion	Pre refrigerant charging	EAHV-P900YAL-H-BS	Full refrig	erant charging	EAHV-P900YAF-H-BS		
Built-in header	Pre refrigerant charging	EAHV-P900YAL-H-N	Full refria	erant charging	EAHV-P900YAF-H-N		
Anti-corrosion Built-in header	Pre refrigerant charging	EACV-P900YAL-H-N-BS		erant charging	EACV-P900YAF-H-N-BS		
	Fielengerant charging	LACV-F900TAL-II-IN-D3	T un tening	erani charging	LACV-F900TAI -IT-IN-DO		
Model						AL-H(-N)(-BS) AF-H(-N)(-BS)	
						AF-H(-N)(-DS) 0-400-415V 50/60Hz	
Power source Capacity change mode					Capacity priority	COP priority	
Heating capacity *1				kW	90.00	63.00	
reating capacity i				kcal/h	77.400	54,180	
				BTU/h	307,080	214,956	
Power input *2				kW	25.71	16.96	
Current input 380-400-415V				A	43.4 - 41.2 - 39.7	28.6 - 27.2 - 26.2	
COP (Pump input is not included)					3.50	3.71	
COP (Includes pump input based on	EN14511) *3				3.25	3.61	
SCOP (Heating only) Low/Medium (I					3.56/2.83	_	
Seasonal space heating energy effici	iency class for medium-temp	perature application			A+	_	
Seasonal space heating energy effici	iency class for low-temperat	ure application			A+	-	
Water flow rate				m³/h	15.5	10.8	
Maximum current input				A		61	
Water pressure drop *5				kPa °C	135	65	
	Heating			°F		er 30~55 *6	
Temp range				°C		er 86~131 *6 43 *6	
	Outdoor			°F	5~109.4 *6		
Circulating water volume range				m <sup>3</sup> /h	7.7~25.8		
Sound pressure level (measured in anechoic	room) at 1m *4			dB (A)	65	63	
Sound power level (measured in anechoic ro				dB (A)	77	75	
Diameter of water pipe	Inlet			mm (in)	50A (2B) hou	ising type joint	
(Standard piping)	Outlet			mm (in)	50A (2B) hou	ising type joint	
Diameter of water pipe	Inlet			mm (in)	100A (4B) housing type joint		
(Inside header piping)	Outlet			mm (in)	100A (4B) housing type joint		
External finish					Polyester powder coating steel plate		
External dimension HxWxD				mm		250 x 900	
Net weight	Standard piping			kg (lbs)		(2176)	
	Inside header pipin	]		kg (lbs)		(2253)	
Design pressure	R410A			MPa		.15	
- · ·	Water Water side			MPa		.0 e and copper brazing	
Heat exchanger	Air side					d copper tube	
	Type					rmetic compressor	
	Maker					TRIC CORPORATION	
	Starting method					erter	
Compressor	Quantity				2		
	Motor output			kW	11.7 x 2		
	Case heater			kW		15 x 2	
	Lubricant					EL32	
				m <sup>3</sup> /min		х 6	
	Air flow rate			L/s 1283 x 6			
Fan				cfm	2719 x 6		
	Type, Quantity					er fan x 6	
	Starting method					erter	
	Motor output			kW	0.1	9 x 6	

kW

Protection

Note. \*1 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F). \*2 Pump input is not included. \*3 Pump is not included en e-series. \*4 Under normal heating conditions at outdoor temp 7°CDB/6°CWB (44.6°FDB/42.8°FWB) outlet water temp 45°C (113°F) inlet water temp 40°C (104°F). \*5 Under normal heating conditions capacity 90kW, water flow rate 15.5m³/h \*Please don't use the steel material for the water piping material. \*Please don't use the steel material for the water piping material. \*Please don't use to closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice.

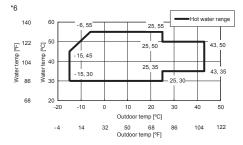
Motor output

Compressor

High pressure protection Inverter circuit

Refrigerant			EAHV-P900YAL-H(-N)(-BS)	EAHV-P900YAF-H(-N)(-BS)
Type/GWP *1			R410A	V2088
Factory charged	Weight	kg	12	38
Factory charged	CO2 equivalent *1	t	25.08	79.37
Maximum	Weight	kg	26	-
additional charge	CO2 equivalent *1	t	54.29	_
Total charge	Weight	kg	38	38
iotal charge	CO2 equivalent *1	t	79.37	79.37
*1 These values are b	ased on Regulation (EU	) No.51	17/2014.	

Unit converter



0.19 x 6 High pres.Sensor & High pres.Switch at 4.15MPa (601psi) Over-heat protection, Over current protection

Over-heat protection

### Modular Chiller P1500/P1800

EAHV-P1500YBL(-N)(-BS) EAHV-P1800YBL(-N)(-BS) EAHV-P1500YBL-H(-N)(-BS) EAHV-P1800YBL-H(-N)(-BS) EACV-P1500YBL(-N)(-BS) EACV-P1800YBL(-N)(-BS)

> Top flow type using high-efficiency fan

Y-shaped structure ensures intake air passage Equipped with high-efficiency inverter compressors

### High energy saving performance by the use of inverter compressors

• High energy-saving performance thanks to high-performance inverter compressor and proprietary Y-shaped construction.

### High functionality of modular chiller

- Up to 6 units of each module can be connected among 1 group, so capacity can be increased up to 360HP(60HP × 6 units).
- Optimum frequency control when connecting multiple units ensures energy savings.
- Emergency operation mode and rotation operation are available.

### Less space and installation work

• Inside header series available for space savings and construction savings of piping components.

### Easy system control

- Outlet water temperature can be controlled remotely by using local remote controllers.
- By installing an AE-200E/A, it is possible to centrally control e-series and CITY MULTI at the same time.

### High energy saving performance

The rated and seasonal energy efficiency ratios have been increased to achieve high energy saving performance.

### Rated efficiency



The use of the high-efficiency inverter compressors achieves high energy saving performance.

### Key components save energy

By controlling the frequency of the inverter compressors, the rated efficiency and the seasonal efficiency are higher. This achieves optimum energy saving according to the operation load.

### Equipped with high-efficiency inverter compressors

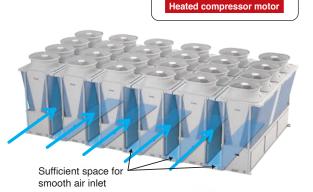
Each unit is equipped with four high-efficiency inverter compressors, developed by Mitsubishi Electric. The four compressors operate as two pairs. The inverters observe the load and control the compressors so that they can optimally operate in one unit.

The compressors use the IH warmer method. Heat is generated by the magnetic material characteristics of the motor core unit to prevent liquid refrigerant from remaining in the compressor when the unit stops. This reduces standby power compared to the crankcase heater method when the unit is stopped.

### Use of Y-shape structure for effective operation

When the modules are connected, the intake air passages can be ensured on the floor and sides. This structure contributes to effective operation.





IH (Introduction heating) warmer method (without crankcase heater)

### High functionality of modular chiller

### The capacity among 1 group can be increased to up to 360 HP by combining units.

• Large-capacity 50 HP and 60 HP units are available.

Even a 360 HP system using six 60 HP units can be installed in a floor area of 8.53 m × 5.2 m including the service space. \* Only modules with the same capacity can be combined.



Heat Pump	EAHV-P1500YBL(-N)
Heating Only	EAHV-P1500YBL-H(-N)
Cooling Only	EACV-P1500YBL(-N)



Heat Pump	EAHV-P1800YBL(-N)
Heating Only	EAHV-P1800YBL-H(-N)
Cooling Only	EACV-P1800YBL(-N)

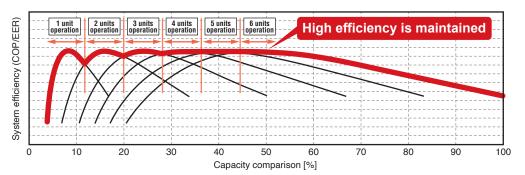
\* (-N) indicates an inside header model.



### **Optimum frequency control for further energy saving**

When multiple units are connected, the frequency of each compressor is controlled during operation to increase the efficiency of each unit, achieving high energy saving performance. This control can be implemented by simply connecting to our unique M-NET without needing any other on-site design.

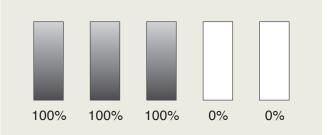
\* The following is an example of operation.



### When the overall system load is 60%

\* The following is an example of operation.

#### Without optimum frequency control

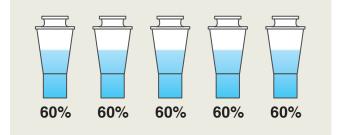


With non-inverter compressors, it is only possible to turn the unit on or off, and the compressor frequency cannot be adjusted according to the required capacity.

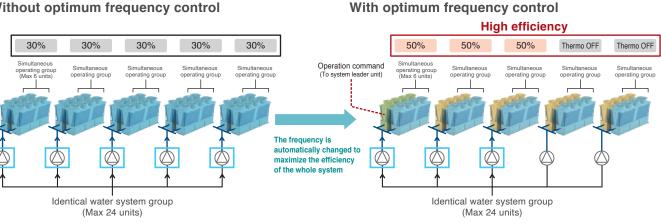
### When the overall system load is 30%

#### Without optimum frequency control

#### With optimum frequency control



Our units are equipped with inverter compressors, so the system can be operated in frequency ranges in which the efficiency of each unit is high. Optimum frequency control of each unit increases the efficiency of the whole system.



Since the compressors of all groups are running at inefficient frequencies, the efficiency of the whole system lower.

In addition, all the pumps are operating becomes with the units, lowering the system efficiency further.

The load of identical water system groups is observed, and the frequency of each group can be controlled to increase the efficiency. As shown in the above image, when the overall system load is 30%, three groups are operated at 50% at which the efficiency of each group is high, and the remaining groups are set to the thermo OFF state. Then, the output of the pumps connected to the remaining group can be decreased, and the efficiency of the whole system can be increased. This control is completed by connecting to M-NET. There is no

need to prepare sensors, and the instrumentation is simple.

System leader unit Group leader unit Sub unit

#### Operation of optimum frequency control

- a) One system leader unit is specified to control the modules in the system.
- b) The board of the system leader unit collects the operating frequency of each unit.
- c) The board of the system leader unit calculates the number of running units with which the system can be operated at high efficiency.
- d) The system leader unit transmits the start or stop command to each group leader unit.
- e) Each sub unit starts or stops according to the operation of the group leader unit.
- \* Dip switch setting is required to use this function.

### **Combination control function**

### When a single unit

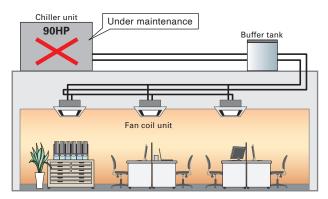
- The unit contains four compressors developed by Mitsubishi Electric.
- The four compressors operate as two pairs. If something is wrong with one of the two pairs, the other pair (2 compressors) can temporarily continue to operate.



### When multiple units

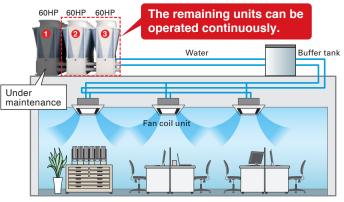
• The flexible backup operation among the combined units enables the continuous operation, even one unit is stopped due to maintenance.

#### Non-modular chiller



Since the chiller unit can not operate during maintenance, the timing of maintenance is limited.

#### Mitsubishi Electric modular chiller

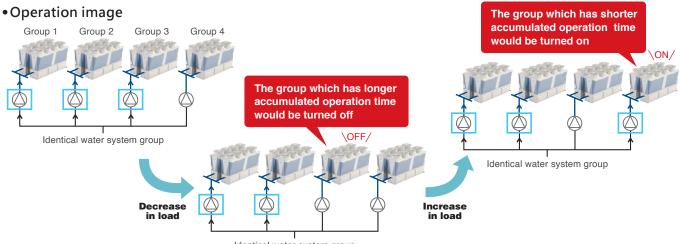


With our module chiller system, even if one unit is stopped, the remaining units back the continuous operation up.

 $^{*}\mbox{When performing maintenance, please confirm that the remaining units meet the required capacity for the indoor side.$ 

### **Rotation operation**

The operating state of each group is controlled to match an air conditioning load. The selection of operation group is carried out according to the accumulated operation time of each group, thus contributing to the equalized operation time of all groups.



Identical water system group

### Less space and installation work

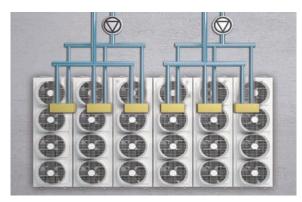
### Selectable piping system

Standard piping and built-in header types are available. The optimum type can be selected according to the design and construction needs of the building.

### Lineup

### Standard piping type

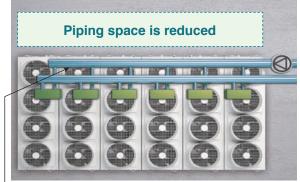
Type without built-in pump or header



### Advantages

The flexibility of design is high, and it is possible to select the most suitable number of pumps and water circuit for the on-site system. Built-in header type (models with "-N" in the name only)

Type of built-in header piping for connection between modules



-Built-in header

### Advantages

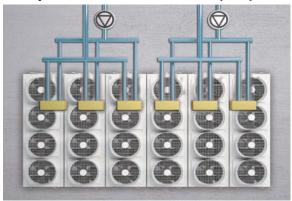
The piping space and number of connections are reduced, allowing simple construction and short construction times. \* It is not possible to build both the pump and the header in each unit.

### Standard piping type

The flexibility of design is high, and the system can be designed according to the on-site system and load pattern. Up to 24 units (4 groups  $\times$  6 units) can be connected to one system. The number of pumps and the piping structure can be designed according to the on-site.

# <System with 6 chillers and one pump>

### <System with 6 chillers and 2 pumps>



### Built-in header type

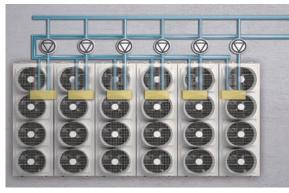
(models with "-N" in the name only)

The piping to connect to other units is built into each unit. The number of piping connections is reduced (saving construction work and reducing the construction time), and the installation space can be also reduced.

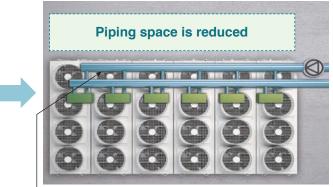
Space saving

**Construction saving** 

#### <Standard piping construction>

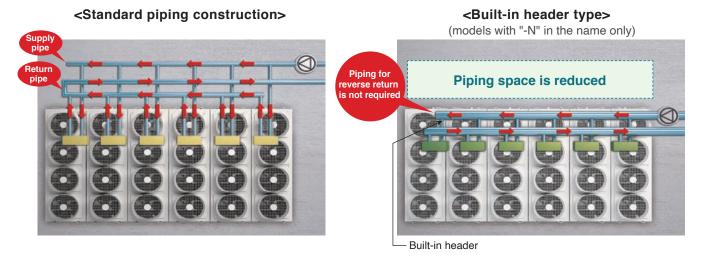


### <Built-in header type>



— Built-in header

### Space for return piping is not required



With standard piping construction, the customer must determine and design the return piping.

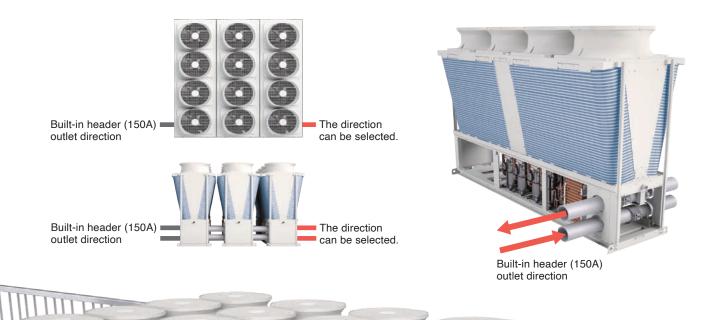
The supply pipe and return pipe of each unit should have the same overall length and piping resistance to keep a balance among the flow rates to the units. Therefore, piping space and equipment costs are required.

### The size of the piping for the built-in header type is large to reduce pressure loss in the piping. It is unnecessary to prepare the piping for reverse return.

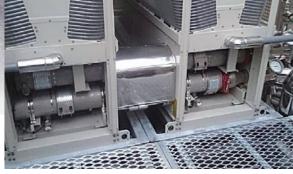
This helps to reduce piping space and equipment cost.

### Details of built-in header type modules

Up to six units with built-in headers can be connected. (Piping size: 150A) When 6 units or a less are connected, flow adjustment and reverse return piping for each unit are unnecessary.



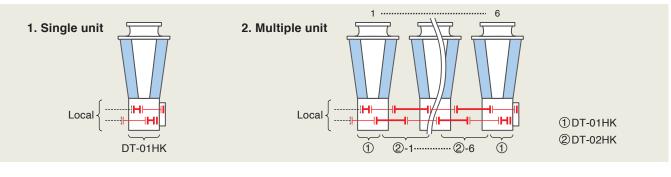
Example of construction for built-in header type modules



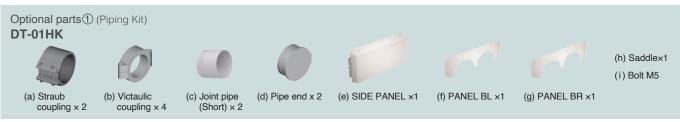
\* Heat insulation of the connection piping between units must be applied on site.

\* This photo shows the angle frorm the piping side.

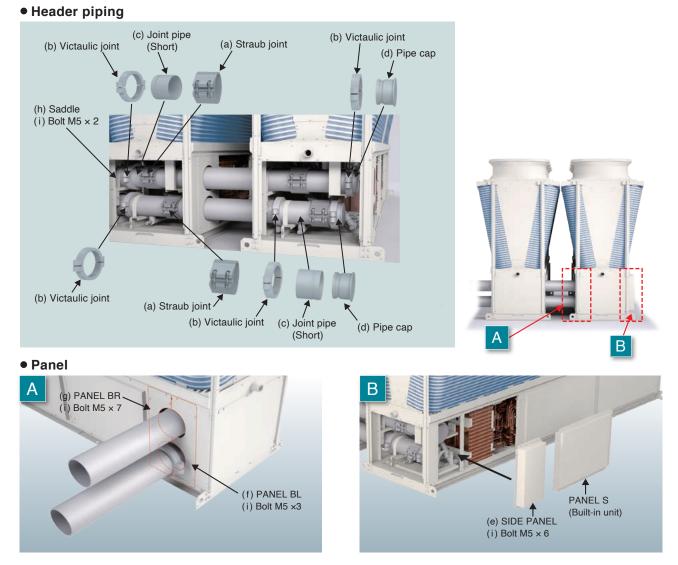
### Details of piping kit



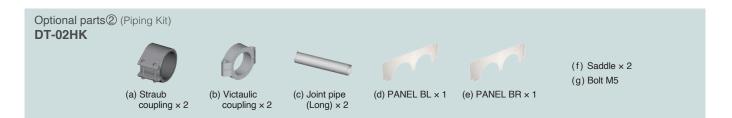
### **Parts list**



### Installing the piping kit (DT-01HK)

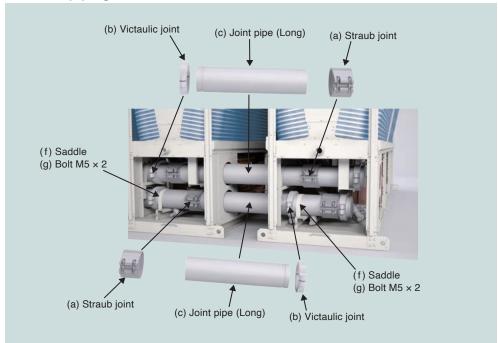


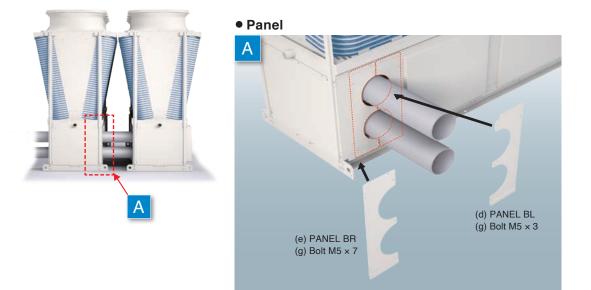
### Modular Chiller P1500/P1800



### Installing the Connection piping kit (DT-02HK)

• Header piping





\*Please refer to the installation manual for details on the installation procedure.

### Easy system control

### **Remote controller**

Basic operations, such as ON/OFF, mode switching, water temperature setting and schedule setting, can be performed by connecting a remote controller.

# PAR-W31MAA

### Major functions

	ON/OFF
	Cooling/Heating/HeatingECO/Anti-freeze
Operation/setting	Snow/regular
	Demand
	Scheduled operation (daily/weekly)
	Operation mode
Display	Current water temperature
	Error code
Control function (function of chiller body)	Control of number of units Control to prevent simultaneous defrosting

### **External signal input**

Basic operations, such as operation command, mode switching and water temperature setting, can be performed by inputting external signals directly to the unit.

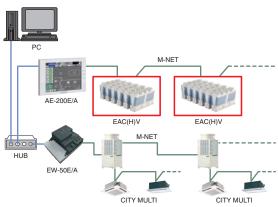
\* Optional products, such as remote controllers, are not always required.



### **Centralized controller**

The e-series are connectable to the AE-200E/A that centrally controls up to 24 units or 24 systems connected via M-NET.

System configuration



### Major functions

	ON/OFF
	Cooling/Heating
Input	Snow/regular
	Demand
	Target water temperature
	Operation mode
Output	Under operation
Output	Under defrosting
	Error
Control function (function of chiller)	Control of number of units Control to prevent simultaneous defrosting

### Major functions

	ON/OFF
Operation/setting	Cooling/Heating/HeatingECO/Anti-freeze
Operation/setting	Snow/regular
	Scheduled operation (daily/weekly/annual)
	Operation mode
Display	Current water temperature
	Error code
Control function (function of chiller body)	Control of number of units Control to prevent simultaneous defrosting

\*P1500 (50HP) / P1800 (60HP) can be connected to AE-200E/A with software version 7.80 or later.

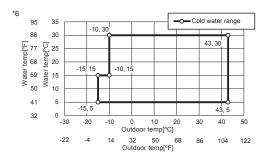
### **Specification (Cooling only)**

	Standard	50HP EACV-P1500YBL	60	HP EACV-P1800YBL		
Ar	nti-corrosion	50HP EACV-P1500YBL-BS	60	HP EACV-P1800YBL-BS		
Bu	uilt-in header	50HP EACV-P1500YBL-N	60	HP EACV-P1800YBL-N		
Anti-corrosio		50HP EACV-P1500YBL-N-BS		HP EACV-P1800YBL-N-BS		
Model				EACV-P1500YBL(-N)(-BS	5) EACV-P1800YBL(-N)(-BS	
Power source					380-400-415V 50/60Hz	
			kW	150.00	180.00	
			kcal/h	129,000	154,800	
Cooling capacity	*1		BTU/h	511,800	614,160	
· · · · · · · · · · · · · · · · · · ·		Power input	kW	45.10	59.01	
		EER		3.33	3.05	
		IPLV *5		6.55	6.33	
		Water flow rate	m³/h	25.8	31.0	
			kW	148.58	177.76	
			kcal/h	127,779	<u>152,874</u> 606,517	
De alla a cara a cita //		Deventant	BTU/h	506,955	61.25	
Cooling capacity(E	=1114511) 2	Power input EER	kW	<u>46.52</u> 3.19	2.90	
				4.62	4.58	
		SEER Water flow rate	m³/h	25.8	4.58	
		Cooling current 380-400-415V *1			7 - 73 - 70	
Current input			A	1		
		Maximum current	A	444	111 101	
Vater pressure dr	op - I	1	kPa	114	164	
		Cooling	0°		water 5~30 *6	
Femp range			°F		water 41~86 *6	
		Outdoor	°C		15~43 *6	
			°F		~109.4 *6	
Circulating water			m³/h		12.9~34.0	
	evel (measured in anechoic roo		dB (A)	66	68	
	el (measured in anechoic room)		dB (A)	84	86	
Diameter of water	pipe	Inlet	mm (in)		<ol><li>bousing type joint</li></ol>	
Standard piping)		Outlet	mm (in)		<ol><li>housing type joint</li></ol>	
Diameter of water		Inlet	mm (in)		) housing type joint	
Inside header pip	ping)	Outlet	mm (in)		) housing type joint	
External finish					/der coating steel plate	
External dimensio	n HxWxD		mm		x 3400 x 1080	
Net weight		Standard piping	kg (lbs)		240 (2734)	
ver weight		Inside header piping	kg (lbs)	1:	256 (2769)	
Design pressure		R410A	MPa		4.15	
Jesign pressure		Water	MPa		1.0	
Heat exchanger		Water side			plate and copper brazing	
ieat excitatiget		Air side			and copper tube	
		Туре		Inverter scrol	I hermetic compressor	
		Maker		MITSUBISHI EL	ECTRIC CORPORATION	
Compressor		Starting method			Inverter	
oomproceen		Quantity		4		
		Motor output	kW		11.7 x 4	
		Lubricant			MEL32	
			m³/min		265 x 4	
		Air flow rate	L/s		4417 x 4	
an		cfn		9357 x 4		
an		Type, Quantity		Propeller fan x 4		
		Starting method			Inverter	
		Motor output	kW		0.94 x 4	
		High pressure protection		High pres.Sensor & High	pres.Switch at 4.15MPa (601psi)	
Protection		Inverter circuit			on, Over current protection	
		Compressor			heat protection	
	Type / GWP *4				10A / 2088	
		Weight	kg		12.0	
	Factory charged	CO <sub>2</sub> equivalent *4	t		25.06	
Refrigerant *3		Weight	kg		48.0	
iongerant 5	Maximum additional charge	CO <sub>2</sub> equivalent *4	t		100.23	
		Weight	kg		60.0	
	Total charge					
		CO2 equivalent *4	t		125.29	

Note. \*1 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is not included in cooling capacity and power input. \*2 Under normal cooling conditions at outdoor temp 35°CDB/24°CWB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is included in cooling capacity and power input based on EN14511. \*3 Amount of factory-charged refrigerant is 3(kg) x 4. Please add the refrigerant at the field. \*4 These values are based on Regulation(EU) No.517 / 2014. \*5 IPLV is calculated in accordance with AHRI 550-590. \*Please don't use the steel material for the water piping. \*Please advit use groundwater or well water in direct. \*The water circuit must be closed circuit. \*The water circuit must be closed circuit.

"Due to continuous improvement, the above specifications may be subject to change without notice. "This model doesn't equip with a pump.

kcal/h = kW x 860 lbs = kg/0.4536 BTU/h = kW x 3,412 cfm = m³/min x 35.31 Unit converter



### **Specification (Heat pump)**

s	Standard	50HP	EAHV-P1500YBL	60	HP	EAHV-P1800YBL		
Anti	i-corrosion	50HP	EAHV-P1500YBL-BS	60	HP	EAHV-P1800YBL-BS		
Buil	It-in header	50HP	EAHV-P1500YBL-N	60	HP	EAHV-P1800YBL-N		
Anti-corrosion	Built-in header	50HP	EAHV-P1500YBL-N-BS	60	HP	EAHV-P1800YBL-N-BS		
lodel					E/	AHV-P1500YBL(-N)(-BS)	EAHV-P1800YBL(-N)(-BS	
wer source							80-400-415V 50/60Hz	
				kW		150.00	180.00	
				kcal/h BTU/h		129,000 511,800	<u>154,800</u> 614,160	
ooling capacity *1	1	Power in	put	kW		45.10	59.01	
ing capacity i		EER	par			3.33	3.05	
		IPLV *7				6.55	6.33	
		Water flo	w rate	m³/h		25.8	31.0	
				kW kcal/h		148.58 127,779	177.76	
				BTU/h		506,955	606,517	
oling capacity(EN	N14511) *2	Power in	put	kW		46.52	61.25	
		EER				3.19	2.90	
		SEER		2.0		4.62	4.58	
		Water flo	w rate	m³/h kW		25.8 150.00	31.0 180.00	
				kcal/h		129,000	154,800	
oting consolt to \$0				BTU/h		511,800	614,160	
ating capacity *3	)	Power in	put	kW		44.59	55.68	
		COP				3.36	3.23	
		Water flo	w rate	m³/h kW		25.8	<u>31.0</u> 182.24	
				kcal/h		<u>151.42</u> 130,221	182.24	
				BTU/h		516,645	621,803	
ating capacity(EN	N14511) *4	Power in	put	kW		46.01	57.92	
		COP				3.29	3.15	
			versible) Low temp. application/Medium temp				24 / 2.85	
		Water flo		m³/h		25.8	31.0	
irrent input			current 380-400-415V *1 current 380-400-415V *3	A A			- 73 - 70 - 72 - 69	
inent input		Maximun		A		70	111	
ater pressure dro	p *1			kPa		114	164	
		Cooling		°C			rater 5~30 *8	
		Cooling		°F			Outlet water 41~86 *8	
mp range		Heating	Heating °C °F				ater 30~55 *8	
				°C			5~43 *8	
		Outdoor		°F			109.4 *8	
culating water vo	olume range			m³/h		12	.9~34.0	
	el (measured in anechoic ro		*1	dB (A)		66	68	
	(measured in anechoic roon			dB (A)		84	86 housing type joint	
ameter of water p tandard piping)	pipe	Inlet Outlet		mm (in) mm (in)			housing type joint	
ameter of water p	nine	Inlet		mm (in)			nousing type joint	
side header pipin		Outlet		mm (in)			nousing type joint	
ternal finish							er coating steel plate	
ternal dimension	HxWxD			mm			3400 x 1080	
et weight		Standard	l piping eader piping	kg (lbs)			0 (2888) 26 (2923)	
-		R410A	ader piping	kg (lbs) MPa		132	4.15	
esign pressure		Water		MPa			1.0	
at avalances		Water sid	le			Stainless steel pl	ate and copper brazing	
at exchanger		Air side					nd copper tube	
		Туре					nermetic compressor	
		Maker Starting	method				CTRIC CORPORATION	
mpressor		Quantity					4	
		Motor ou		kW		1	1.7 x 4	
		Lubrican				1	/EL32	
				m <sup>3</sup> /min			65 x 4	
			ate	L/s			417 x 4	
		Air flow r	Fan cfm 9357 x 4				eller fan x 4	
n			antity	0				
n		Air flow r Type, Qu Starting i		0			verter	
n		Type, Qu Starting I Motor ou	method Itput	kW		0	.92 x 4	
		Type, Qu Starting of Motor ou High pres	method tput ssure protection			0 High pres.Sensor & High p	.92 x 4 pres.Switch at 4.15MPa (601psi)	
		Type, Qu Starting of Motor ou High pres	method tput ssure protection circuit			0 High pres.Sensor & High p Over-heat protectio	.92 x 4 rres.Switch at 4.15MPa (601psi) n, Over current protection	
otection	Tupe / GWR *6	Type, Qu Starting of Motor ou High pres	method tput ssure protection circuit			0 High pres.Sensor & High p Over-heat protectio Over-he	.92 x 4 ires.Switch at 4.15MPa (601psi) n, Over current protection at protection	
otection	Type / GWP *6	Type, Qu Starting n Motor ou High pre- Inverter o Compres	method tput ssure protection circuit	kW		0 High pres.Sensor & High p Over-heat protectio Over-he	92 x 4 res.Switch at 4.15MPa (601psi) n, Over current protection at protection 0A / 2088	
otection	Type / GWP *6 Factory charged	Type, Qu Starting i Motor ou High pres Inverter o Compres	method tput ssure protection circuit ssor	kW kg		0 High pres.Sensor & High p Over-heat protectio Over-heat Protectio R41	.92 x 4 res.Switch at 4.15MPa (601psi) , Over current protection at protection 0A / 2088 12.0	
rotection	Factory charged	Type, Qu Starting i Motor ou High pres Inverter o Compres	method tput ssure protection circuit	kW kg t		0 High pres.Sensor & High p Over-heat protectio Over-heat Protectio R41	92 x 4 res.Switch at 4.15MPa (601psi) n, Over current protection at protection 0A / 2088	
rotection		Type, Qu Starting I Motor ou High pre- Inverter o Compres Weight CO <sub>2</sub> equ Weight CO <sub>2</sub> equ	method tput ssure protection circuit ssor	kW kg t kg t		0 High pres.Sensor & High p Over-heat protectio Over-h R41	.92 x 4 res.Switch at 4.15MPa (601psi) , Over current protection at protection 0A / 2088 12.0 25.06 48.0 00.23	
otection	Factory charged	Type, Qu Starting I Motor ou High pre- Inverter o Compres Weight CO <sub>2</sub> equ Weight	method tput ssure protection circuit issor	kW kg t kg		0 High pres.Sensor & High p Over-heat protectio Over-he R41	92 x 4 res.Switch at 4.15MPa (601psi) h, Over current protection at protection 0A / 2088 12.0 25.06 48.0	

 Note.

 \*1 Under normal cooling conditions at outdoor temp 35°DB/24°WB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is not included in cooling capacity and power input.

 \*2 Under normal cooling conditions at outdoor temp 35°DB/24°WB(95°FDB/75.2°FWB) outlet water temp 7°C(44.6°F) inlet water temp 12°C(53.6°F). Pump input is included in cooling capacity and power input based on EN14511.

 \*3 Under normal heating conditions at outdoor temp 7°DB/6°WB(44.6°FDB/42.8°FWB) outlet water temp 7°C(44.6°F) inlet water temp 45°C(104°F). Pump input is not included in peating capacity and power input based on EN14511.

 \*4 Under normal heating conditions at outdoor temp 7°DB/6°WB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 45°C(113°F) inlet water temp 45°C(113°F).

 \*5 Amount of factory-charged refrigerant is 3(kg) x 4. Please add the refrigerant at the field.

 \*6 These values are based on Regulation(EU) No.517 / 2014.

 \*7 IPLV is calculated in accordance with AHRI 550-50.

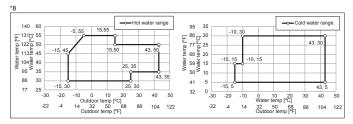
 \*Please dont use the steel material for the water piping.

 \*Please always make water cruculate, or pull the circulation water out completely when not in use.

 \*Please always make water or well water in direct.

 \*The water circuit must be closed circuit.

"Due to continuous improvement, the above specifications may be subject to change without notice. "This model doesn't equip with a pump.

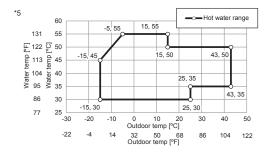


Unit converter	kcal/h = kW x 860 BTU/h = kW x 3,412	lbs = kg/0.4536 cfm = m³/min x 35.31

### Specification (Heating only)

	Standard	50HP EAHV-P1500YBL-H	60H	IP EAHV-P1800YBL-H	
An	ti-corrosion	50HP EAHV-P1500YBL-H-BS	60H	IP EAHV-P1800YBL-H-BS	
Bu	ilt-in header	50HP EAHV-P1500YBL-H-N	60H	IP EAHV-P1800YBL-H-N	
Anti-corrosior		50HP EAHV-P1500YBL-H-N-BS	60H		
lodel				EAHV-P1500YBL-H(-N)(-B	
ower source			kW		380-400-415V 50/60Hz
			kcal/h	150.00 129,000	<u>180.00</u> 154,800
			BTU/h	511.800	614.160
leating capacity *1	1	Power input	kW	44.59	55.68
		COP		3.36	3.23
		Water flow rate	m³/h	25.8	31.0
			kW	151.42	182.24
			kcal/h	130,221	156,726
			BTU/h	516,645	621,803
leating capacity(E	N14511) *2	Power input	kW	46.01	57.92
5	- /	COP		3.29	3.15
		SCOP(Heating only) Low temp. application/Medium	temp. application		3.20 / 2.83
		Water flow rate	m³/h	25.8	31.0
		Heating current 380-400-415V *1	A		6 - 72 - 69
urrent input		Maximum current	A		111
/ater pressure dro	an *1		kPa	114	164
rater pressure urc			°C		water 30~55 *5
		Cooling	°F		water 86~131 *5
emp range			°C		-15~43 *4
		Outdoor	°F		~109.4 *4
					12.9~34.0
irculating water v			m <sup>3</sup> /h		
	vel (measured in anechoic roc		dB (A)	66	68
	(measured in anechoic room)		dB (A)	84	86
iameter of water	pipe	Inlet	mm (in)		B) housing type joint
Standard piping)		Outlet	mm (in)		B) housing type joint
iameter of water		Inlet	mm (in)		) housing type joint
nside header pipi	ing)	Outlet	mm (in)		) housing type joint
xternal finish					vder coating steel plate
xternal dimensior	n HxWxD	1	mm		x 3400 x 1080
let weight		Standard piping	kg (lbs)		310 (2888)
et weight		Inside header piping	kg (lbs)	1	326 (2923)
esign pressure		R410A	MPa		4.15
esign pressure		Water	MPa		1.0
leat exchanger		Water side		Stainless steel	plate and copper brazing
leat exchanger		Air side		Plate fir	and copper tube
		Туре		Inverter scro	Il hermetic compressor
		Maker		MITSUBISHI EL	ECTRIC CORPORATION
ompressor		Starting method			Inverter
ompressor		Quantity			4
		Motor output	kW		11.7 x 4
		Lubricant			MEL32
			m³/min		265 x 4
		Air flow rate	L/s		4417 x 4
			cfm		9357 x 4
an		Type, Quantity	0	Pro	peller fan x 4
		Starting method			Inverter
		Motor output	kW		0.94 x 4
		High pressure protection	NVV	High pres Sensor & High	n pres.Switch at 4.15MPa (601psi)
rotection		Inverter circuit			ion, Over current protection
101001011		Compressor			heat protection
	Tupe / GWP *4	0011010000			
	Type / GWP *4	Mainht	Lin	R-	410A / 2088
	Factory charged	Weight	kg		12.0
		CO <sub>2</sub> equivalent *4	t		25.06
					48.0
lefrigerant *3	Maximum additional	Weight	kg		
Refrigerant *3	Maximum additional	CO <sub>2</sub> equivalent *4	t		100.23
lefrigerant *3	Maximum additional				

Note. \*1 Under normal heating conditions at outdoor temp 7°CDB/6°CWB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is not included in heating capacity and power input. \*2 Under normal heating conditions at outdoor temp 7°CDB/6°CWB(44.6°FDB/42.8°FWB) outlet water temp 45°C(113°F) inlet water temp 40°C(104°F). Pump input is included in heating capacity and power input based on EN14511. \*3 Amount of factory-charged refrigerant is 3(kg) x 4. Please add the refrigerant at the field. \*4 These values are based on Regulation(EU) No.517 / 2014. \*Please don't use the steel material for the water piping. \*Please always make water circulate, or pull the circulation water out completely when not in use. \*Please do not use groundwater or well water in direct. \*The water circuit must be closed circuit. \*Due to continuous improvement, the above specifications may be subject to change without notice. \*This model doesn't equip with a pump.



### Memo

#### ▲ Warning

- Do not use refrigerant other than the type indicated in the manuals provided with the unit and on the nameplate.
  - Doing so may cause the unit or pipes to burst, or result in explosion or fire during use, repair, or at the time of disposal of the unit. - It may also be in violation of applicable laws.
  - MITSUBISHI ELECTRIC CORPORATION cannot be held responsible for malfunctions or accidents resulting from the use of the wrong type of refrigerant.
- Our air-cooled Chilling Units contain a fluorinated greenhouse gas, R410A (GWP:2088). This GWP value is based on Regulation (EU) No. 517/2014 from IPCC 4th edition. In case of Regulation (EU) No. 626/2011 from IPCC 3rd edition, this is as follows. R410A (GWP:1975)

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