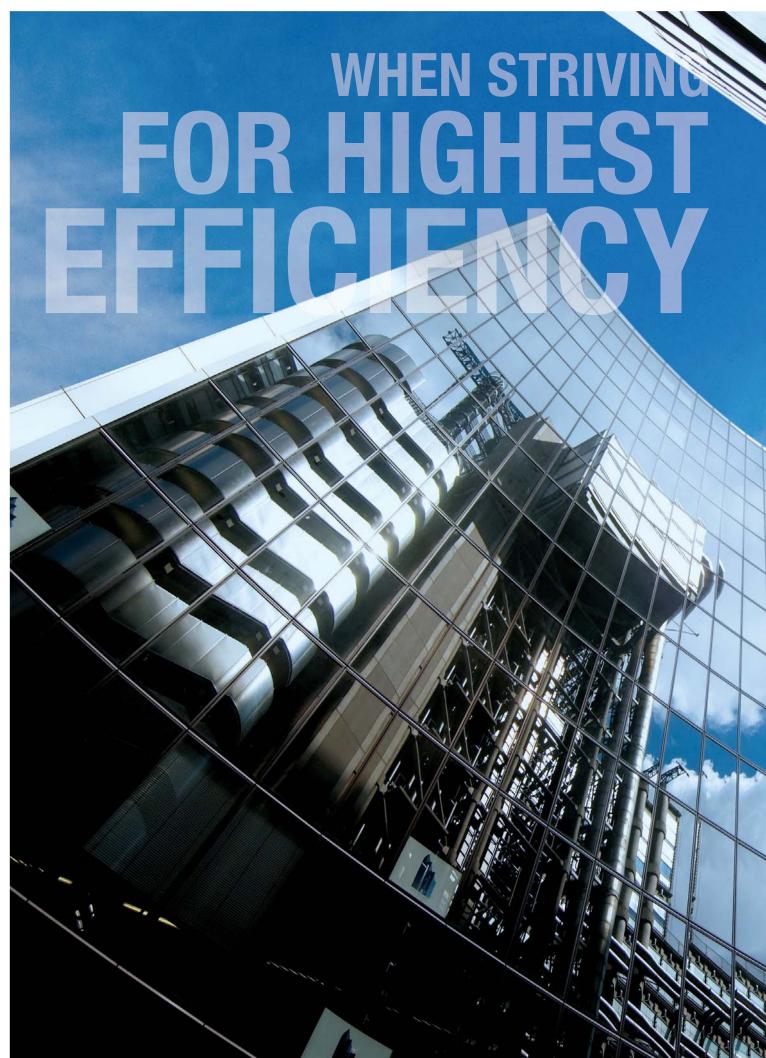


## TECSION 2.0

Chillers, air and water cooled, featuring centrifugal compressors with magnetic levitation, from 200 to 1949 kW

# AT PART LOAD EXTREMELY SILENT OPERATION SIMPLIFIED LOGISTICS LOW IN RUSH CURRENT





Today's office buildings, hotels, large shopping and leisure complexes, all the most prestigious projects require leading edge solutions to meet extremely demanding challenges:



#### Very strict energy efficiency and sustainability requirements

Reduced initial investment and running costs, compliance with increasingly strict energy consumption and environmental impact regulations, are becoming more and more crucial factors not only for real estate valuation, but also in deciding if the project should proceed.



#### Precise attention to comfort and noise emissions

To guarantee ideal temperature, humidity and air quality goes together with the need to reduce noise emissions and vibrations. This is a decisive aspect in order to ensure adequate comfort, as well as to comply with noise emission regulations.



#### Complex architecture and logistics

The search for prestigious central locations together with regulations and incentives for requalification of urban areas increase the building site logistical complexity and the challenge of moving the system's components.

LÓW INRUSH current

#### Infrastructure and technical space optimization

The real estate value, especially with expensive, prestigious investment in urban environments may be determined also by the quality of the electrical system installed. Hence, choices that do not overload electrical infrastructure are more and more desirable.



ESEER 9.52 for TECS2-W with all the advantages in terms of reliability and technical support, due to Climaveneta's unbeatable knowhow of this technology, for a truly ideal answer to the challenge of the most demanding applications:



#### Unbeatable efficiency at part load

At partial load, TECS units are far more efficient than traditional scroll/screw units, with ESEER values up to 60% higher.
Running cost savings are evident and consistent, especially when all year round operation is required.



#### **Extremely silent operation**

Thanks to the adoption of the centrifugal compressor with magnetic levitation, and, in air source units, of fans with reduced noise emission, TECS sound power and pressure are the lowest on the market, without peaks in any of the sound frequency spectrum. Vibrations are dramatically reduced as well, with considerable advantages in terms of transmission to the building..



#### Simplified logistics

Turbocor compressors feature an extremely advantageous capacity / weight ratio.

The considerable weight reduction allows simplified site operations. Moreover, for water source units this goes together with reduced dimensions, thus enabling also a reduction of plantroom space.



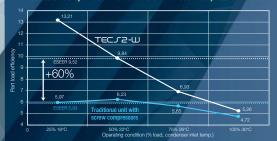
#### Low in rush current

A further benefit is the very low inrush current, obtained thanks to the characteristics of the compressor and to the "inverter" starting. This is a crucial factor, as it allows a more favourable selection of the protection devices to be placed on the power supply between transformer and unit.

## TECHNOLOGICAL CHOICES



Part load efficiency - TECS2-W vs Traditional unit with screw compressors



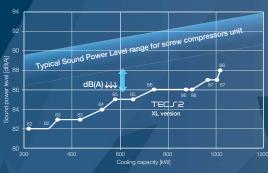
#### Centrifugal compressor with magnetic levitation

This is a miniaturized, highly innovative compressor, with magnetic levitation device and digital control of the rotor's speed. The efficiencies achieved are far superior to those with traditional volumetric compressors.

traditional volumetric compressors.
Inverter controls with inlet guide vanes extend the compressor's operational limit: building requirements are precisely met, even at very low conditions.

A solution that, besides the reduction of weight and dimensions with respect to traditional compressors, permits the compressor to operate completely without oil allowing an improvement of its performance, through the heat exchange process. Vibrations are virtually eliminated together with possible jolts due to inrush current in the start up phase: the unit's wear is minimized.





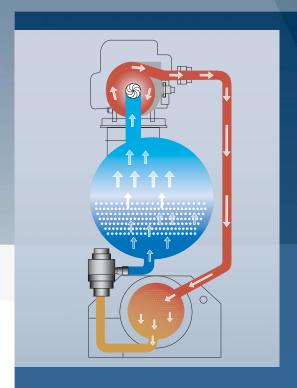
#### **EC Fans**

On TECS2 units, the technology of EC electronic switching fans is introduced, as standard on SL-CA-E versions and optional on the other models.

The superior energy efficiency of the DC brushless motor further improves the chiller's performance, that reaches the highest ESEER level in the market.

More advantages are low inrush current and the ability to continuously modulate the rotational speed with an immediate gain in both silence and energy consumption.

Efficiency, silent operation and reliability. And also compact dimensions and reduced weight. These are the main features that make TECS units the best result of Climaveneta's know-how. Advantages that result from technological choices, involving each aspect of these units.



#### Flooded evaporator

The technology of flooded evaporator, further enhanced the absence of oil in the refrigerant circuits, realises a substantial increase of cooling capacity and an optimization in the compressor's operational mode. The unit's overall efficiency further increases thanks to:

- compression ratio reduction thanks to a smaller approach
- theoretic absence of refrigerant superheat at the compressor's suction stage
- minimization of refrigerant pressure drop on the evaporator's shell side
- optimization of the exchange surfaces, also at part loads,
   thanks to the complete control of the refrigerant level in all operating conditions.

To comply with the security requirements of the "F-gas Regulation" (CE 842//2006), factory calibrated leak detection systems are available upon request.



## Total absorbed energy - TECS2 vs Traditional unit with screw compressors Traditional unit with screw dompressors Traditional unit with screw dompressors Traditional unit with screw dompressors Agr. May June July Aug Sept. Oct. Nov. Dec.

#### Electronic valve

The electronic valve is adopted to grant the ideal operation of the evaporator in all conditions.

In the water cooled unit TECS2-W, the complete flooding of tubes is granted with a sophisticated detection of the refrigerant level in the heat exchangers, while in the air cooled unit the control is made with a precise measurement of the subcooling in the condenser coil.

The fast processing of the acquired data allow a quick, fluctuation-free regulation, and therefore a highly accurate adjustment to the swings of load and ambient conditions.

## THE RANGE



Units for outdoor installation characterized by an extremely compact lay-out. Thanks to our extensve research and product development the Vision 2.0 has been conceived. The capacity range is now extended up to 1325 kW, with 26 sizes featuring unbeatable efficiencies and noise levels.

#### Air cooled units



TECS2 units are available in 2 functions: base and with desuperheater, for applications in which thermal energy is used for auxiliary uses,

and in 2 acoustic versions: SL-CA, Super Low Noise, Class A and XL-CA, eXtra Low Noise, Class A to satisfy even the most demanding noise level targets.

High efficiency versions SL-CA-E are available, for an even higher efficiency thanks to the adoption of EC fans and to generous heat exchanger surfaces.

#### Oasis cooling kit. The perfect solution for air-conditioning beyond the units' operating limits.

Especially in harsh climates, with requirements of prolonged operation at high ambient air temperatures, units can benefit from devices offering additional cooling whenever outdoor conditions become critical.



The ideal solution in these situations is to lower the condenser coil entering air temperature when it becomes too high, causing the condensing temperature to go over the compressors operating limits. This is obtained by Climaveneta with the Oasis kit option.

#### How the Oasis kit works

When the condensing conditions reach a pre-defined set point, the controller open a solenoid valve and water is sprayed over a plastic net. The contact between the airflow forced through the wet plastic net, reduces the condenser coil inlet air temperature. This allows:



- 1 A further extension of the operating limits by 5-6°C, depending on the relative humidity.
- 2 A benefit for the silenced version (because the high condensing control can be postponed to higher temperature).
- 3 Increased efficiency of the unit when the system is active.

## TECS VISION 2.0



Units for indoor installation characterized by a minimum footprint which allows a significant cost saving, both in terms of logistic aspects and plantroom cost per square meter in modern buildings. The adoption of different compressor sizes permits the optimization of the TECS2-W range, which now comprises 20 sizes covering a capacity range between 242 and 1949 kW.

#### Water cooled units

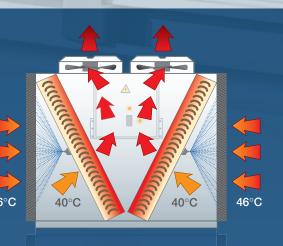


TECS2-W units are available in 2 functions: base and H, heat pump reversible on hydraulic side

#### and in 2 versions:

LC, Low Condensing. For applications in which the water cooled unit is coupled with medium temperature external source, for example groundsource or cooling towers

HC, High Condensing. For application in which the unit is expected to work at high condensing levels, as for example in some critical dry-cooler installations or in all situations in which reversibility in heat pump mode is requested.



#### Climaveneta's system advantages vs traditional solutions

The Climaveneta Oasis solution offers many advantages even if compared to systems with pressurized atomizers which spray water directly to the coil:

- No dedicated pumps: the water is taken direktly from tap water.
- No limescale on the coil: the water is sprayed toward the plastic net, and not toward the coil.
- Easy application it's possible to use common supply water, no need for special water treatment.
- Minimized risk of bacterial population increase: recirculated water loop does not exist; water immediately evaporates when sprayed on the net.
- Optimal control of water consumption: thanks to effective spray regulation.

#### TECS 2 VISION 2.0



Air cooled unit with magnetic levitation centrifugal compressors. From 220 to 1.325 kW.

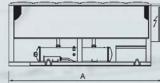


Power supply   Vigh/Hz   Vigh/Hz	TECS2 / SL-CA			0211	0251	0351	0452	0512	0552	0652	0712	0853	0913	1013	1054	1154
Cooling capacity	Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Cooling capacity   (1)	Performance															
Total power input (1) kW 70,5 81,1 110 138 161 174 208 225 269 286 310 336 374 EER (1) 3,30 3,18 3,13 3,20 3,16 3,30 3,13 3,30 3,15 3,15 3,15 3,17 3,17 ESER (1) 4,77 4,87 4,87 4,72 5,07 5,17 5,09 5,04 5,16 5,12 5,13 5,09 5,06 5,14 Cooling only (EN14511 Valuer Cooling apacity (1) (2) kW 232 257 345 441 507 572 648 740 846 901 975 1062 1180 EER (1) (2) 3,25 3,14 3,10 3,16 3,13 3,26 3,11 3,26 3,12 3,12 3,12 3,13 3,13 ESEER (1) (2) 4,61 4,73 4,57 4,88 4,97 4,87 4,89 4,97 4,92 4,90 4,90 4,90 4,85 4,92 Cooling energy class A A A A A A A A A A A A A A A A A A	Cooling only (Gross Value)															
Figh	Cooling capacity	(1)	kW	233	258	346	442	509	574	650	742	848	903	977	1065	1183
SEERR   (1)	Total power input	(1)	kW	70,5	81,1	110	138	161	174	208	225	269	286	310	336	374
Cooling only (EN14511 Value)	EER	(1)		3,30	3,18	3,13	3,20	3,16	3,30	3,13	3,30	3,15	3,15	3,15	3,17	3,17
Cooling capacity   (1) (2)	ESEER	(1)		4,77	4,87	4,72	5,07	5,17	5,09	5,04	5,16	5,12	5,13	5,09	5,06	5,14
EER	Cooling only (EN14511 Val	ue)														
SEEER   (1) (2)	Cooling capacity	(1) (2)	kW	232	257	345	441	507	572	648	740	846	901	975	1062	1180
Cooling energy class	EER	(1) (2)		3,25	3,14	3,10	3,16	3,13	3,26	3,11	3,26	3,12	3,12	3,12	3,13	3,13
No. Circuits   No.	ESEER	(1) (2)		4,61	4,73	4,57	4,88	4,97	4,87	4,89	4,97	4,92	4,90	4,90	4,85	4,92
Water flow   (1)   m³/h   40,1   44,4   59,5   76,1   87,6   98,8   112   128   146   156   168   183   204     Pressure drop   (1)   kPa   36,4   27,4   28,5   27,6   27,7   35,2   21,1   27,6   31,8   36,0   29,7   35,3   37,3     Compressors   Seminaria	Cooling energy class			А	А	Α	А	А	А	Α	Α	А	А	Α	А	Α
Water flow         (1)         m³/h         40,1         44,4         59,5         76,1         87,6         98,8         112         128         146         156         168         183         204           Pressure drop         (1)         kPa         36,4         27,4         28,5         27,6         27,7         35,2         21,1         27,6         31,8         36,0         29,7         35,3         37,3           Compressors           No.         1         1         1         2         2         2         2         3         3         3         4         4           No. Circuits         N°         1         1         1         1         1         1         1         1         2 <td>Exchangers</td> <td></td>	Exchangers															
Pressure drop (1)	Heat exchanger user side	in refrigeratio	n													
Compressors           Compressors nr.         N°         1         1         1         2         2         2         2         2         3         3         3         4         4           No. Circuits         N°         1         1         1         1         1         1         1         2         <	Water flow	(1)	m <sup>3</sup> /h	40,1	44,4	59,5	76,1	87,6	98,8	112	128	146	156	168	183	204
Compressors nr.         N°         1         1         1         2         2         2         2         2         3         3         3         4         4           No. Circuits         N°         1         1         1         1         1         1         1         1         1         1         1         2	Pressure drop	(1)	kPa	36,4	27,4	28,5	27,6	27,7	35,2	21,1	27,6	31,8	36,0	29,7	35,3	37,3
No. Circuits N° 1 1 1 1 1 1 1 1 1 1 1 1 1 1 2 2 2 2 2	Compressors															
Noise level           Noise Pressure         (3)         dB(A)         56         58         58         58         59         59         60         60         60         61         61           Noise Power         (4)         dB(A)         88         88         90         90         90         92         92         93         93         93         94         94           Size and weight           A         (5)         mm         3100         3100         4000         4900         4900         7000         7000         8500         9700         11600         11200         11500           B         (5)         mm         2260 <td>Compressors nr.</td> <td>Ν°</td> <td></td> <td>1</td> <td>1</td> <td>1</td> <td>2</td> <td>2</td> <td>2</td> <td>2</td> <td>2</td> <td>3</td> <td>3</td> <td>3</td> <td>4</td> <td>4</td>	Compressors nr.	Ν°		1	1	1	2	2	2	2	2	3	3	3	4	4
Noise Pressure         (3)         dB(A)         56         56         58         58         58         59         59         59         60         60         60         61         62         62         61         62         62         62         62         62         62         62         62         62         62         62         62         62	No. Circuits	Ν°		1	1	1	1	1	1	1	1	2	2	2	2	2
Noise Power (4) dB(A) 88 88 90 90 90 91 92 92 93 93 93 93 94 94 95 95 95 95 95 95 95 95 95 95 95 95 95	Noise level															
Size and weight           A         (5)         mm         3100         3100         4000         4900         4900         5800         7000         7000         8500         9700         10600         11200         11500           B         (5)         mm         2260	Noise Pressure	(3)	dB(A)	56	56	58	58	58	59	59	59	60	60	60	61	61
A (5) mm 3100 3100 4000 4900 4900 5800 7000 7000 8500 9700 10600 11200 11500 B (5) mm 2260 2260 2260 2260 2260 2260 2260 2	Noise Power	(4)	dB(A)	88	88	90	90	90	91	92	92	93	93	93	94	94
B (5) mm 2260 2260 2260 2260 2260 2260 2260 2	Size and weight															
(4)	A	(5)	mm	3100	3100	4000	4900	4900	5800	7000	7000	8500	9700	10600	11200	11500
H (5) mm 2430 2430 2430 2430 2430 2430 2430 2430	В	(5)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
	Н	(5)	mm	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430
Operating weight (5) kg 2320 2370 3050 4000 4240 4530 5800 6150 6940 7370 8150 8700 9020	Operating weight	(5)	kg	2320	2370	3050	4000	4240	4530	5800	6150	6940	7370	8150	8700	9020

#### Note

- 1) Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C
- 2) Values in compliance with EN14511-3:2011
- Average sound pressure level, at 10m distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- 4) Sound power on the basis of measurements made in compliance with ISO 9614 and Eurovent 8/1 for Eurovent certified units; in compliance with ISO 3744 for non-certified units.
- 5) Unit in standard configuration/execution, without optional accessories.





#### Oasis kit performance

The table on the right shows the effects of Oasis kit in relation to outside air temperature and relative humidity. It is clear that, the higher the air temperature and lower the air humidity, the higher the system's effectiveness: in these conditions infact, as higher waterflow is sprayed to the net, and most of it evaporate thanks to the energy given by the airflow through the net, water evaporates and air is cooled.

#### Water consumption comparison.

Another point to highlight is the water consumption, which is less than 30% of that requested by a cooling tower coupled to a water cooled unit of the same cooling capacity.



Adiabatic cooling kit coupled with an air cooled chiller (260 kW @ 12/7°C, 35°C, 50% RH)



Cooling tower coupled with a water cooled chiller (260 kW @ 12/7°C, 30/35°C, 50% RH)

TECS2 / XL-CA			0211	0251	0351	0452	0512	0552	0652	0712	0853	0913	1013	1054	1154
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/5
Performance															
Cooling only (Gross Value)															
Cooling capacity	(1)	kW	220	254	341	435	525	579	640	739	874	900	972	1049	1174
Total power input	(1)	kW	68,5	79,8	109	137	166	171	206	226	279	290	312	331	377
EER	(1)		3,21	3,19	3,12	3,19	3,17	3,38	3,11	3,27	3,13	3,11	3,12	3,17	3,11
ESEER	(1)		4,75	4,99	4,84	5,19	5,23	5,17	5,19	5,24	5,24	5,30	5,24	5,19	5,23
Cooling only (EN14511 Va	lue)														
Cooling capacity	(1) (2)	kW	219	254	340	434	524	578	639	737	872	897	970	1046	1171
EER	(1) (2)		3,17	3,15	3,08	3,16	3,14	3,34	3,08	3,24	3,10	3,07	3,09	3,13	3,08
ESEER	(1) (2)		4,61	4,84	4,69	5,02	5,03	4,94	5,03	5,05	5,03	5,06	5,04	4,96	5,01
Cooling energy class			А	А	В	Α	Α	Α	В	А	Α	В	В	Α	В
Exchangers															
Heat exchanger user side	in refrigeration	n													
Water flow	(1)	m <sup>3</sup> /h	37,9	43,8	58,7	74,9	90,5	99,7	110	127	150	155	167	181	202
Pressure drop	(1)	kPa	32,6	26,7	27,7	26,7	29,5	35,9	20,5	27,3	33,7	35,7	29,4	34,2	36,8
Compressors															
Compressors nr.	N°		1	1	1	2	2	2	2	2	3	3	3	4	4
No. Circuits	N°		1	1	1	1	1	1	1	1	2	2	2	2	2
Noise level															
Noise Pressure	(3)	dB(A)	50	50	51	51	52	52	52	53	53	53	54	54	55
Noise Power	(4)	dB(A)	82	82	83	83	84	85	85	86	86	86	87	87	88
Size and weight															
A	(5)	mm	3100	3100	4000	4900	5800	7000	7000	7900	9400	9700	10600	11200	12400
В	(5)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
Н	(5)	mm	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430
Operating weight	(5)	kg	2370	2420	3200	4240	4690	5350	6150	6650	7520	7770	8650	9150	9960

TECS2 / SL-CA-E			0211	0251	0351	0452	0512	0552	0652	0712	0853	0913	1013	1054	1154
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Performance															
Cooling only (Gross Value)															
Cooling capacity	(1)	kW	229	285	385	455	527	590	703	796	902	969	1086	1177	1324
Total power input	(1)	kW	67,1	81,3	113	134	154	168	204	233	263	279	317	336	383
EER	(1)		3,41	3,50	3,40	3,41	3,41	3,50	3,45	3,41	3,43	3,48	3,42	3,50	3,46
ESEER	(1)		5,29	5,52	5,43	5,79	5,71	5,64	5,77	5,77	5,62	5,79	5,71	5,87	5,75
Cooling only (EN14511 Va	lue)														
Cooling capacity	(1) (2)	kW	228	284	383	454	526	588	701	794	900	966	1083	1173	1320
EER	(1) (2)		3,36	3,45	3,35	3,37	3,38	3,46	3,42	3,37	3,39	3,43	3,38	3,45	3,41
ESEER	(1) (2)		5,09	5,31	5,19	5,55	5,46	5,34	5,57	5,51	5,37	5,48	5,44	5,55	5,42
Cooling energy class			А	Α	А	Α	А	А	А	А	А	А	Α	А	А
Exchangers															
Heat exchanger user side	in refrigeratio	n													
Water flow	(1)	m <sup>3</sup> /h	39,4	49,0	66,2	78,3	90,7	102	121	137	155	167	187	203	228
Pressure drop	(1)	kPa	35,2	33,5	35,2	29,2	29,7	37,2	24,7	31,7	35,9	41,5	36,7	43,1	46,8
Compressors															
Compressors nr.	N°		1	1	1	2	2	2	2	2	3	3	3	4	4
No. Circuits	N°		1	1	1	1	1	1	1	1	2	2	2	2	2
Noise level															
Noise Pressure	(3)	dB(A)	56	56	58	58	58	59	59	59	60	60	60	61	62
Noise Power	(4)	dB(A)	88	88	90	90	90	91	92	92	93	93	93	94	95
Size and weight															
A	(5)	mm	3100	3100	4000	4900	4900	5800	7000	7900	8500	9700	10600	11200	12400
В	(5)	mm	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260	2260
Н	(5)	mm	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430	2430
Operating weight	(5)	kg	2270	2350	3130	4070	4230	4570	6040	6450	7020	7610	8510	8660	9720

#### Impact of Oasis on the condensation and operational limits

Relative Humidity outdoor air [%]	Ambient air temperature, dry bulb [°C]	Delta T inlet condenser coil temperature [°C]	Water consumption for 1000m³/h air flow [I/h]
	35	6	5,1
30	40	6,5	5,6
	45	7,5	6,1
			4,0
40	40	5,5	4,6
	45	6	5,2
	35	4,5	3,3
50	40		3,7
	45	5	4,1
		3,5	2,3
60	40	4	2,6
	45	4,5	2,8
	35	3	1,4
70	40		1,6
	45	4	1,7

#### Main accessories

- Several serial card for protocols ModBus, Bacnet, Echelon IonTalk for supervisory systems both in BMS resources and Climaveneta devices (FWS3000, Manager3000)
- Remote keyboard; it offers access up to 10 units from a single point, with the possibility to set the main plant variables
- DEMETRA system to have an hourly complete report of the main variables: temperatures, energy given and absorbed
- Integrated hydronic group, with the possibility to select different pumps. Available also as VPF (Variable Primary Flow)
- EC fans (already standard in TECS2/SL-CA-E versions) (only for TECS2)
- Acoustical enclosure 'base' and 'plus' for a sound power level reduction of 14 and 18 dB(A) respectively (only for TECS2-W)
- Leak detector; devices to detect refrigerant leakage in close ambient

#### TECS2-WINDOWN 2.0



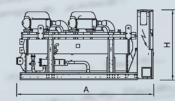
Water cooled unit with magnetic levitation centrifugal compressors. From 241 to 1949 kW.



TECS2-W / HC / H			0251	0311	0351	0411	0512	0612	0712	0812	0913	1053	1213	1414	1614
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/5
Performance													-		
Cooling Only (Gross Value	e)														
Cooling capacity	(1)	kW	241	293	359	405	497	588	716	811	881	1045	1213	1405	1618
Total power input	(1)	kW	46,0	57,0	69,2	78,9	94,8	114	139	158	171	203	237	269	316
EER	(1)		5,24	5,15	5,19	5,13	5,24	5,16	5,14	5,14	5,15	5,15	5,12	5,23	5,13
ESEER	(1)		8,70	8,83	8,84	8,95	9,08	9,16	9,04	9,21	9,13	8,96	9,12	9,16	9,20
Cooling Only (EN14511 Va	alue)														
Cooling capacity	(1) (2)	kW	240	292	358	404	496	586	714	809	879	1042	1210	1402	1615
EER	(1) (2)		5,05	4,94	4,97	4,96	5,08	4,97	4,96	4,98	5,02	5,00	5,01	5,09	5,01
ESEER	(1) (2)		7,72	7,64	7,59	7,82	7,94	7,80	7,75	8,04	8,12	7,88	8,22	8,18	8,32
Cooling energy class			А	В	В	В	А	В	В	В	В	В	В	А	В
Heating Only (Gross Value	e)														
Total heating capacity	(3)	kW	267	326	408	465	551	654	814	931	979	1189	1393	1599	1858
Total power input	(3)	kW	57,1	69,7	88,9	102	117	139	179	204	209	261	306	347	408
COP			4,68	4,68	4,59	4,57	4,69	4,69	4,56	4,57	4,68	4,55	4,56	4,61	4,56
Heating Only (EN14511 V	alue)														
Total heating capacity	(3) (2)	kW	268	327	410	467	552	655	817	934	981	1192	1395	1602	1861
COP	(3) (2)		4,54	4,53	4,45	4,45	4,56	4,54	4,44	4,46	4,57	4,45	4,47	4,51	4,48
Cooling energy class			А	Α	Α	Α	А	Α	Α	Α	Α	Α	Α	А	Α
Exchangers															
Heat Exchanger User Side	e in Refrigerati	ion													
Water flow	(1)	m <sup>3</sup> /h	41,5	50,5	61,8	69,7	85,6	101	123	140	152	180	209	242	279
Pressure drop	(1)	kPa	35,7	38,6	36,7	28,6	38,0	42,8	32,5	28,6	36,6	33,0	27,9	35,1	27,2
Water flow	(1)	m <sup>3</sup> /h	49,2	60,1	73,4	83,0	102	120	147	166	180	214	249	287	332
Pressure drop	(1)	kPa	25,4	38,5	46,0	37,1	24,2	38,0	45,0	39,2	21,5	34,4	23,5	24,7	24,2
Heat Exchanger User Side															
Water flow	(3)	m <sup>3</sup> /h	46,4	56,7	71,0	80,8	95,7	114	142	162	170	207	242	278	323
Pressure drop	(3)	kPa	22,5	34,2	43,0	35,2	21,5	33,8	41,9	37,2	19,1	32,0	22,3	23,2	22,9
Water flow	(3)	m <sup>3</sup> /h	49,2	60,1	73,4	83,0	102	120	147	166	180	214	249	287	332
Pressure drop	(3)	kPa	50,3	54,6	51,8	40.6	53,5	60,5	46,1	40.6	51,8	46.7	39.6	49,5	38,5
Compressors	(-)		, .	- /-		-,-				-,-				-,-	
Compressors nr.		N°	1	1	1	1	2	2	2	2	3	3	3	4	4
No. Circuits		N°	1	1	1	1	1	1	1	1	1	1	1	1	1
Noise Level															
Noise Pressure	(4)	dB(A)	73	75	74	76	76	77	76	78	77	77	78	78	79
Noise Power	(5)	dB(A)	91	93	92	94	94	95	94	96	96	96	97	97	98
Size and Weight	(0)	ab(r)	01	- 00	- OL	01	01	- 00	01	- 00	- 00	- 00		- 01	00
A	(6)	mm	2990	2990	2990	2990	3490	3490	3490	3490	4990	4990	4990	5450	5450
В	(6)	mm	950	950	950	950	1300	1300	1300	1300	1300	1300	1300	1300	1300
Н	(6)	mm	1900	1900	1900	1900	1800	1800	1800	1800	1800	1800	1800	1990	1990
			1485	1485	1640	1810	2715	2695	3095	3245	3815	4500	4910	5400	6130
Operating weight	(6)	kg	1400	1400	1040	1010	2/10	2090	3093	3243	3013	4300	4910	3400	0130

#### Note

- 1) Plant (side) cooling exchanger water (in/out)  $12^{\circ}$ C/7°C; Source (side) heat exchanger water (in/out)  $30^{\circ}$ C/35°C
- 2) Values in compliance with EN14511-3:2011
- 3) Plant (side) heating exchanger water (in/out) 40°C/45°C; Source (side) heat exchanger water (in/out) 10°C/\* °C (flow rate as in cooling)
- 4) Average sound pressure level, at 1m distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- 5) Sound power on the basis of measurements made in compliance with ISO 9614 and Eurovent 8/1 for Eurovent certified units; in compliance with ISO 3744 for non-certified units.
- 6) Unit in standard configuration/execution, without optional accessories.





TECS2-W / HC			0251	0311	0351	0411	0512	0612	0712	0812	0913	1053	1213	1414	1614
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Performance															
Cooling Only (Gross Value)															
Cooling capacity	(1)	kW	241	293	359	405	497	588	716	811	881	1045	1213	1405	1618
Total power input	(1)	kW	46,0	57,0	69,2	78,9	94,8	114	139	158	171	203	237	269	316
EER	(1)		5,24	5,15	5,19	5,13	5,24	5,16	5,14	5,14	5,15	5,15	5,12	5,23	5,13
ESEER	(1)		8,70	8,83	8,84	8,95	9,08	9,16	9,04	9,21	9,13	8,96	9,12	9,16	9,20
Cooling Only (EN14511 Val	ue)														
Cooling capacity	(1) (2)	kW	240	292	358	404	496	586	714	809	879	1042	1210	1402	1615
EER	(1) (2)		5,05	4,94	4,97	4,96	5,08	4,97	4,96	4,98	5,02	5,00	5,01	5,09	5,01
ESEER	(1) (2)		7,72	7,64	7,59	7,82	7,94	7,80	7,75	8,04	8,12	7,88	8,22	8,18	8,32
Cooling energy class			Α	В	В	В	Α	В	В	В	В	В	В	А	В
Exchangers															
Heat Exchanger User Side	in Refrigerat	ion													
Water flow	(1)	m³/h	41,5	50,5	61,8	69,7	85,6	101	123	140	152	180	209	242	279
Pressure drop	(1)	kPa	35,7	38,6	36,7	28,6	38,0	42,8	32,5	28,6	36,6	33,0	27,9	35,1	27,2
Water flow	(1)	m <sup>3</sup> /h	49,2	60,1	73,4	83,0	102	120	147	166	180	214	249	287	332
Pressure drop	(1)	kPa	25,4	38,5	46,0	37,1	24,2	38,0	45,0	39,2	21,5	34,4	23,5	24,7	24,2
Compressors															
Compressors nr.		Ν°	1	1	1	1	2	2	2	2	3	3	3	4	4
No. Circuits		Ν°	1	1	1	1	1	1	1	1	1	1	1	1	1
Noise Level															
Noise Pressure	(4)	dB(A)	59	61	60	62	62	63	62	64	64	64	65	65	66
Noise Power	(5)	dB(A)	91	93	92	94	94	95	94	96	96	96	97	97	98
Size and Weight															
A	(6)	mm	2990	2990	2990	2990	3490	3490	3490	3490	4990	4990	4990	5450	5450
В	(6)	mm	950	950	950	950	1300	1300	1300	1300	1300	1300	1300	1300	1300
Н	(6)	mm	1900	1900	1900	1900	1800	1800	1800	1800	1800	1800	1800	1990	1990
Operating weight	(6)	kg	1450	1450	1570	1740	2640	2620	3010	3160	3720	4380	4790	5240	5970

#### Note

- 1) Plant (side) cooling exchanger water (in/out) =  $12^{\circ}$ C/7°C; Source (side) heat exchanger water (in/out) =  $30^{\circ}$ C/35°C; Based on Eurovent Standard
- 2) Values in compliance with EN14511-3:2011
- 3) Average sound pressure level, at 10m distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- 4) Sound power on the basis of measurements made in compliance with ISO 9614 and Eurovent 8/1 for Eurovent certified units; in compliance with ISO 3744 for non-certified units.
- 5) Unit in standard configuration/execution, without optional accessories.

Power supply         V/ph/kz         400/3/50         400/3         400/3/50         400/3 <t< th=""><th>TECS2-W / LC</th><th></th><th></th><th>0511</th><th>0912</th><th>1012</th><th>1353</th><th>1453</th><th>1854</th><th>1954</th></t<>	TECS2-W / LC			0511	0912	1012	1353	1453	1854	1954
Cooling Capacity	Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
Cooling capacity   (1)	Performance									
Total power input   (1)	Cooling Only (Gross Value	e)								
EER         (1)         5,24         5,12         5,24         9,37         9,19         9,45         9,43         9,41         9,52         9,22           Cooling Only (EN14511 Value*           Cooling only (EN14511 Value*           Cooling only (EN14511 Value*           EER         (1) (2)         kW         4876         876         975         1356         1457         1802         1944           EER         (1) (2)         5,01         4,91         5,03         5,07         5,06         5,08         5,07           ESEER         (1) (2)         7,85         7,66         7,87         7,97         8,16         8,13         8,21           Cooling energy class         B         B         B         A	Cooling capacity	(1)	kW	488	879	978	1359	1461	1809	1949
Part	Total power input	(1)	kW	93,2	172	186	258	280	344	373
Cooling Cnyl (FN14511 Value)           Cooling capacity         (1) (2)         kW         487         876         975         1356         1457         1802         1944           EER         (1) (2)         5,01         4,91         5,03         5,07         5,06         5,08         5,07           ESEER         (1) (2)         7,85         7,66         7,87         7,97         8,16         8,13         8,21           Cooling energy class         B         B         B         A         A         A         A         A           Exchanger User Side in Refrigeration           Water flow         (1)         m³/h         84,1         151         168         234         252         311         336           Pressure drop         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         m³/h         99,8         180         20         27         299         369         398           Compressors           N°         1         2         2         3         3         4         4	EER	(1)		5,24	5,12	5,24	5,27	5,22	5,26	5,23
Cooling capacity         (1) (2)         kW         487         876         975         1356         1457         1802         1944           EER         (1) (2)         5,01         4,91         5,03         5,07         5,06         5,08         5,07           ESEER         (1) (2)         7,85         7,66         7,87         7,97         8,16         8,13         8,21           Cooling energy class         B         B         B         A         A         A         A           Exchangers           Exchanger User Side in Refrigeration           Water flow         (1)         m³/h         84,1         151         168         234         252         311         336           Pressure drop         (1)         kPa         41,6         49,0         41,7         35,0         40,5         58,2         39,4           Water flow         (1)         m³/h         99,8         180         200         277         299         369         388           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors	ESEER	(1)		9,37	9,19	9,45	9,43	9,41	9,52	9,42
EER         (1) (2)         5,01         4,91         5,03         5,07         5,06         5,08         5,07           ESEER         (1) (2)         7,85         7,66         7,87         7,97         8,16         8,13         8,21           Cooling energy class         B         B         B         A         A         A         A           Exchangers           Heat Exchanger User Side in Refrigeration           Water flow         (1)         m³/h         84,1         151         168         234         252         311         336           Pressure drop         (1)         kPa         41,6         49,0         41,7         35,0         40,5         58,2         39,4           Water flow         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors         N°         1         2         2         3         3         4         4           No. Circuits         <	Cooling Only (EN14511 Va	alue)								
Feet	Cooling capacity	(1) (2)	kW	487	876	975	1356	1457	1802	1944
Cooling energy class         B         B         B         A         A         A         A           Exchangers           Heat Exchanger User Side in Refrigeratiors           Water flow         (1)         m³/h         84,1         151         168         234         252         311         336           Pressure drop         (1)         kPa         41,6         49,0         41,7         35,0         40,5         58,2         39,4           Water flow         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1	EER	(1) (2)		5,01	4,91	5,03	5,07	5,06	5,08	5,07
Note   Passure   Passure	ESEER	(1) (2)		7,85	7,66	7,87	7,97	8,16	8,13	8,21
Mater flow   (1)   m³/h   84,1   151   168   234   252   311   336     Pressure drop   (1)   kPa   41,6   49,0   41,7   35,0   40,5   58,2   39,4     Water flow   (1)   m³/h   99,8   180   200   277   299   369   398     Pressure drop   (1)   kPa   53,6   47,1   56,6   57,7   33,9   30,0   34,9     Pressure drop   (1)   kPa   53,6   47,1   56,6   57,7   33,9   30,0   34,9     Compressors   V	Cooling energy class			В	В	В	А	А	А	А
Water flow         (1)         m³/h         84,1         151         168         234         252         311         336           Pressure drop         (1)         kPa         41,6         49,0         41,7         35,0         40,5         58,2         39,4           Water flow         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1	Exchangers									
Pressure drop         (1)         kPa         41,6         49,0         41,7         35,0         40,5         58,2         39,4           Water flow         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1         2         2         5         6	Heat Exchanger User Side	e in Refrigerati	ion							
Water flow         (1)         m³/h         99,8         180         200         277         299         369         398           Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1         2         2         2	Water flow	(1)	m <sup>3</sup> /h	84,1	151	168	234	252	311	336
Pressure drop         (1)         kPa         53,6         47,1         56,6         57,7         33,9         30,0         34,9           Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1         1         1         1         1         1         1         1           Noise Level           Noise Pressure         (4)         dB(A)         63         64         65         65         66         67         67           Noise Power         (5)         dB(A)         95         96         97         97         98         99         99           Size and Weight           A         (6)         mm         2990         3490         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1990         1990	Pressure drop	(1)	kPa	41,6	49,0	41,7	35,0	40,5	58,2	39,4
Compressors           Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1         6         6         6         <	Water flow	(1)	m <sup>3</sup> /h	99,8	180	200	277	299	369	398
Compressors nr.         N°         1         2         2         3         3         4         4           No. Circuits         N°         1         1         1         1         1         1         1         1           Noise Level           Noise Pressure         (4)         dB(A)         63         64         65         65         66         67         67           Noise Power         (5)         dB(A)         95         96         97         97         98         99         99           Size and Weight           A         (6)         mm         2990         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1300         1990         1990	Pressure drop	(1)	kPa	53,6	47,1	56,6	57,7	33,9	30,0	34,9
No. Circuitis         N°         1         Noise Level         1         1         2         1         2         1         2         1         2         2         2         2         2         2         2         6         7         9         3         4         9         4 <td>Compressors</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	Compressors									
Noise Level           Noise Pressure         (4)         dB(A)         63         64         65         65         66         67         67           Noise Power         (5)         dB(A)         95         96         97         97         98         99         99           Size and Weight           A         (6)         mm         2990         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1300         1990         1990           H         (6)         mm         1900         1800         1800         1800         1800         1990         1990	Compressors nr.		N°	1	2	2	3	3	4	4
Noise Pressure         (4)         dB(A)         63         64         65         65         66         67         67           Noise Power         (5)         dB(A)         95         96         97         97         98         99         99           Size and Weight           A         (6)         mm         2990         3490         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1300         1990         1990           H         (6)         mm         1900         1800         1800         1800         1800         1990         1990	No. Circuits		N°	1	1	1	1	1	1	1
Noise Power         (5)         dB(A)         95         96         97         97         98         99         99           Size and Weight           A         (6)         mm         2990         3490         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1300         1900         1990           H         (6)         mm         1900         1800         1800         1800         1800         1990         1990	Noise Level									
Size and Weight           A         (6)         mm         2990         3490         3490         4990         4990         5450         5450           B         (6)         mm         950         1300         1300         1300         1300         1300         1300         1300         1300         1900         1990         1990	Noise Pressure	(4)	dB(A)	63	64	65	65	66	67	67
A     (6)     mm     2990     3490     3490     4990     4990     5450     5450       B     (6)     mm     950     1300     1300     1300     1300     1300     1300     1300       H     (6)     mm     1900     1800     1800     1800     1800     1990     1990	Noise Power	(5)	dB(A)	95	96	97	97	98	99	99
B     (6)     mm     950     1300     1300     1300     1300     1300     1300     1300     1300       H     (6)     mm     1900     1800     1800     1800     1800     1800     1990     1990	Size and Weight									
H (6) mm 1900 1800 1800 1800 1800 1990 1990	A	(6)	mm	2990	3490	3490	4990	4990	5450	5450
	В	(6)	mm	950	1300	1300	1300	1300	1300	1300
Operating weight (6) kg 1740 3100 3160 4620 4790 5430 5970	Н	(6)	mm	1900	1800	1800	1800	1800	1990	1990
	Operating weight	(6)	kg	1740	3100	3160	4620	4790	5430	5970

#### Note

- 1) Plant (side) cooling exchanger water (in/out) =  $12^{\circ}$ C/7°C; Source (side) heat exchanger water (in/out) =  $30^{\circ}$ C/35°C; Based on Eurovent Standard
- 2) Values in compliance with EN14511-3:2011
- 3) Average sound pressure level, at 10m distance, unit in a free field on a reflective surface; non-binding value obtained from the sound power level.
- 4) Sound power on the basis of measurements made in compliance with ISO 9614 and Eurovent 8/1 for Eurovent certified units; in compliance with ISO 3744 for non-certified units.
- 5) Unit in standard configuration/execution, without optional accessories.



#### Regent's Place

**London - Great Britain** 2008

Designed by: Watkins Payne Partnership



#### **Project**

Regent's Place is a 13 acre fully managed commercial mixed use estate in London's West End. It's the result of a complete transformation that took place in the last 7 years and that turned the estate from a disconnected commercial enclave into a high quality place to live and work. A key part of this project is played by British Land, that will complete the project in 2013 delivering the North East Quarter, (NEQ), a further 47.000 m2 of new space for offices and residences.

#### Challenge

Regent's Place is an example of British Land's approach to develop buildings efficiently, reducing costs and carbon emissions, managing environmental risks and conserving natural resources through energy efficiency and water efficiency and initiatives to reduce and recycle waste.

#### Solution

For the air conditioning system Climaveneta TECS chillers were specified by the consultants of Watkins Payne Partnership. These units are characterized by oil-free centrifugal compressors that allow very high full and partial load efficiency levels. The choice of the Extra Low Noise version gives the best compromise between silence and efficiency on the market.



#### The investor's opinion

Mrs. Sarah Cary, Sustainable Developments Executive at British Land "Making sure that our developments are equipped with leading edge technologies, optimally integrated within the building and operated according to the most advanced methods in order to ensure the highest possible energy reduction plays a key role in our commitment to improve energy performance of each of our building of our portfolio. Installing Climaveneta high efficiency chillers in most buildings of Regent's Place contributes to this effort and strongly contributes to the high BREEAM ratings and energy performances of the buildings."



#### Corinthia Hotel London

London - Great Britain

Designed by:

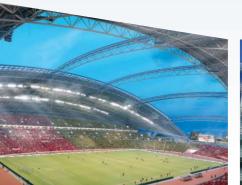


## AND FURTHER 1000 PROJECTS ALL OVER THE WORLD

#### Singapore Sports Hub

Singapore

Hydronic system, 24,000 kW provided by 8x TECS2-W/LC 1453, 8x FOCS2-W/D/CA-E 3602, 7x FOCS2-W/CA-E



#### Sieeb University

Beijin - China Hydronic system, 1200kW total capacity provided by 2 FOCS-W and 1 TECS



### Aqualux Bardolino - Italy Hydronic System, 1469 kW provided by 1 TECS2-W and 2 ERACS2-Q

#### University of Stellenbosch

Hydronic system - 4000kW total capacity provided by 1 TECS and 1 FOCS





Hydronic system, 3000kW total capacity Provided by 2 TECS water

cooled chillers



Each one featured by different usage, location and system requirements. All of them sharing the highest efficiency, lowest noise emissions and complete reliability of Climaveneta's unique experience and know how.

#### **BARCLAYS**

Several server rooms and data centres in the whole United Kingdom For over 10.000kW of total capacity provided by several TECS and SRAT units

#### Brunei Gallery

London - Great Britain Hydronic System, 455 kW provided by 1 TECS2/SL

#### Aspen Pharmaceutical

Porth Elisabeth - South Africa 6 TECS water cooled chillers









capacity Provided by 2 TECS water

cooled chillers



### European Parliament Strasbourg - France Geothermal applic ation - 3300kW total capacity provided by 3 TECS water cooled chillers.





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